



OHCOW

Occupational Health Clinics
for Ontario Workers Inc.

Centres de santé des
travailleurs (ses) de l'Ontario Inc.

Ergonomics & Manual Materials Handling

Spring into ACTION Health & Safety Forum

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Presentation Overview

- Intro to Musculoskeletal Disorders (MSDs)
- Recognizing and Controlling MSD hazards
- Manual Materials Handling
- Assessing risk

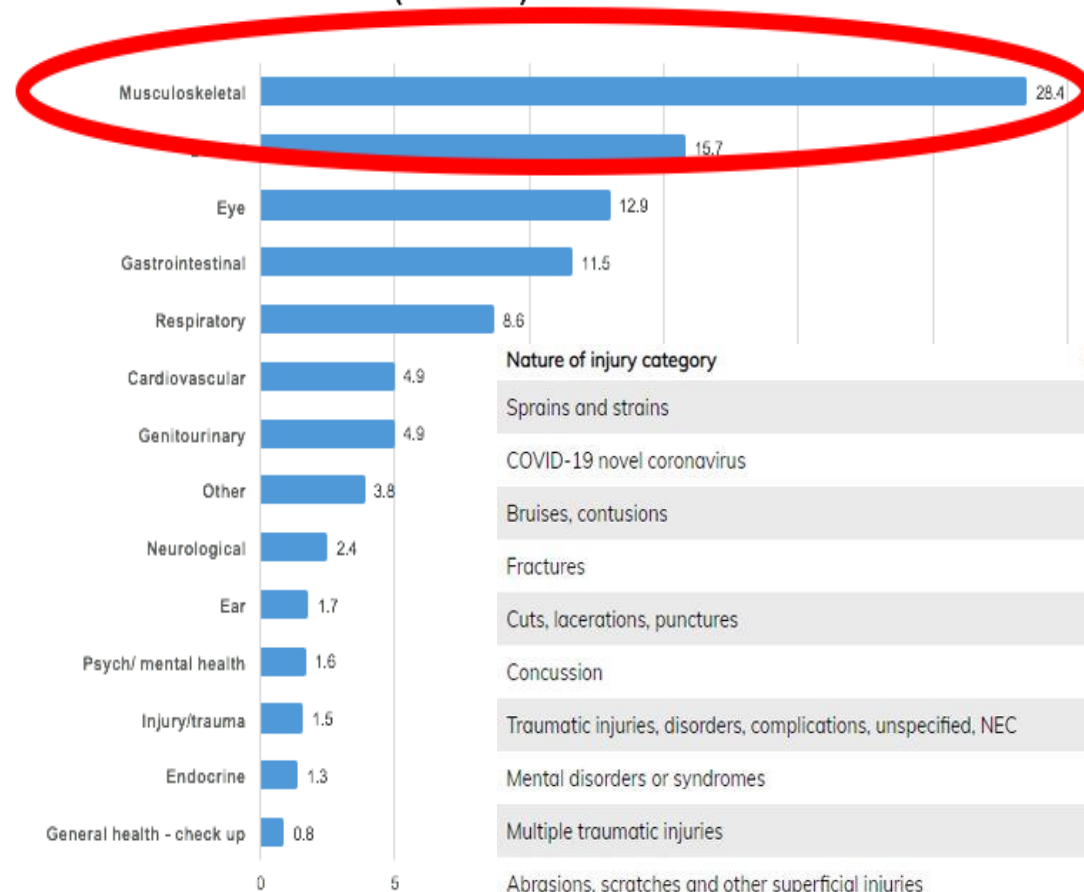
Musculoskeletal Disorders (MSDs)

- Painful disorders of the muscles, tendons, and nerves that develop over time from tasks that repeatedly cause stress and injury to tissues (CCOHS, 2016)
- Umbrella Term for:
 - RSI, CTD, MSK, sprain, strain, MSI



Frequency of Health Issues by System (%)

(N=1460) 2007-17



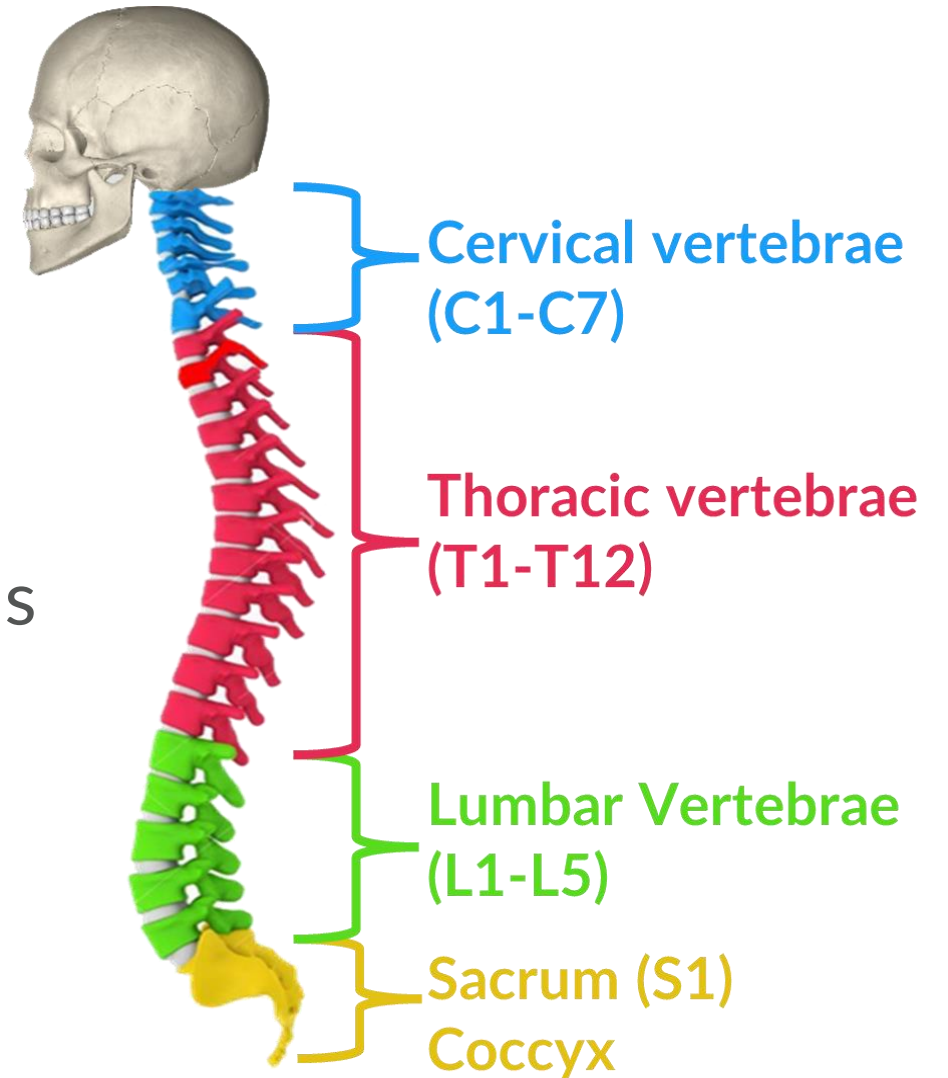
Nature of injury category	Claim count
Sprains and strains	51,565
COVID-19 novel coronavirus	40,432
Bruises, contusions	10,765
Fractures	9,635
Cuts, lacerations, punctures	8,516
Concussion	8,266
Traumatic injuries, disorders, complications, unspecified, NEC	6,835
Mental disorders or syndromes	4,650
Multiple traumatic injuries	2,742
Abrasions, scratches and other superficial injuries	2,535

Commonly Injured Areas in MMH

- Lower Back
 - Low back injuries are very common. Vertebral disc disorders are affected greatly by heavy forces and awkward postures.
- Tendons
 - Flexible bands of fibrous tissue that connects muscles to bones. They are meant to glide smoothly as muscles contract.
- Wrist
 - The wrist is put under a lot of pressure when performing MMH activities.

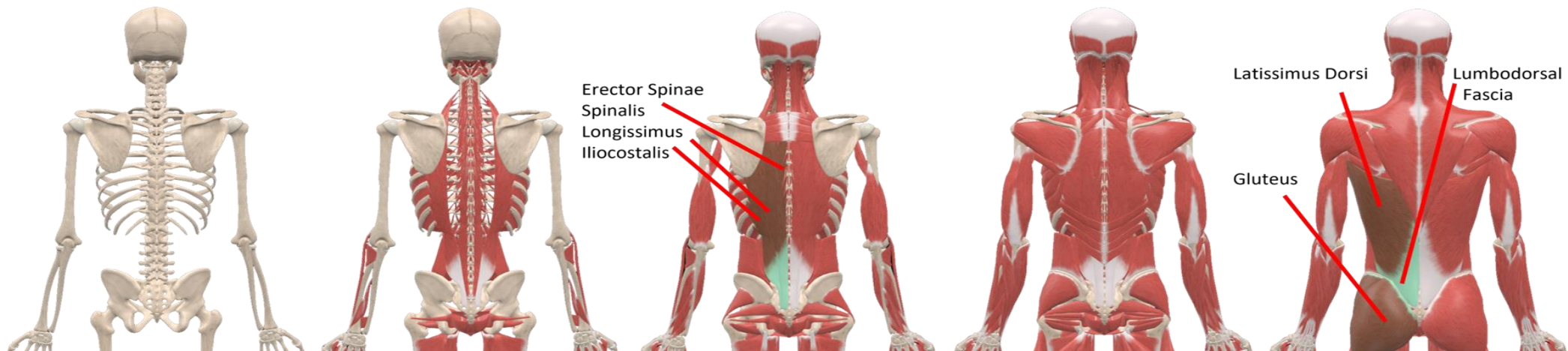
Back Anatomy

- The spine is divided into 4 parts
- They all support the body and protect the spinal cord
- Lumbar (lower back) vertebrae are larger as they are designed to bare weight

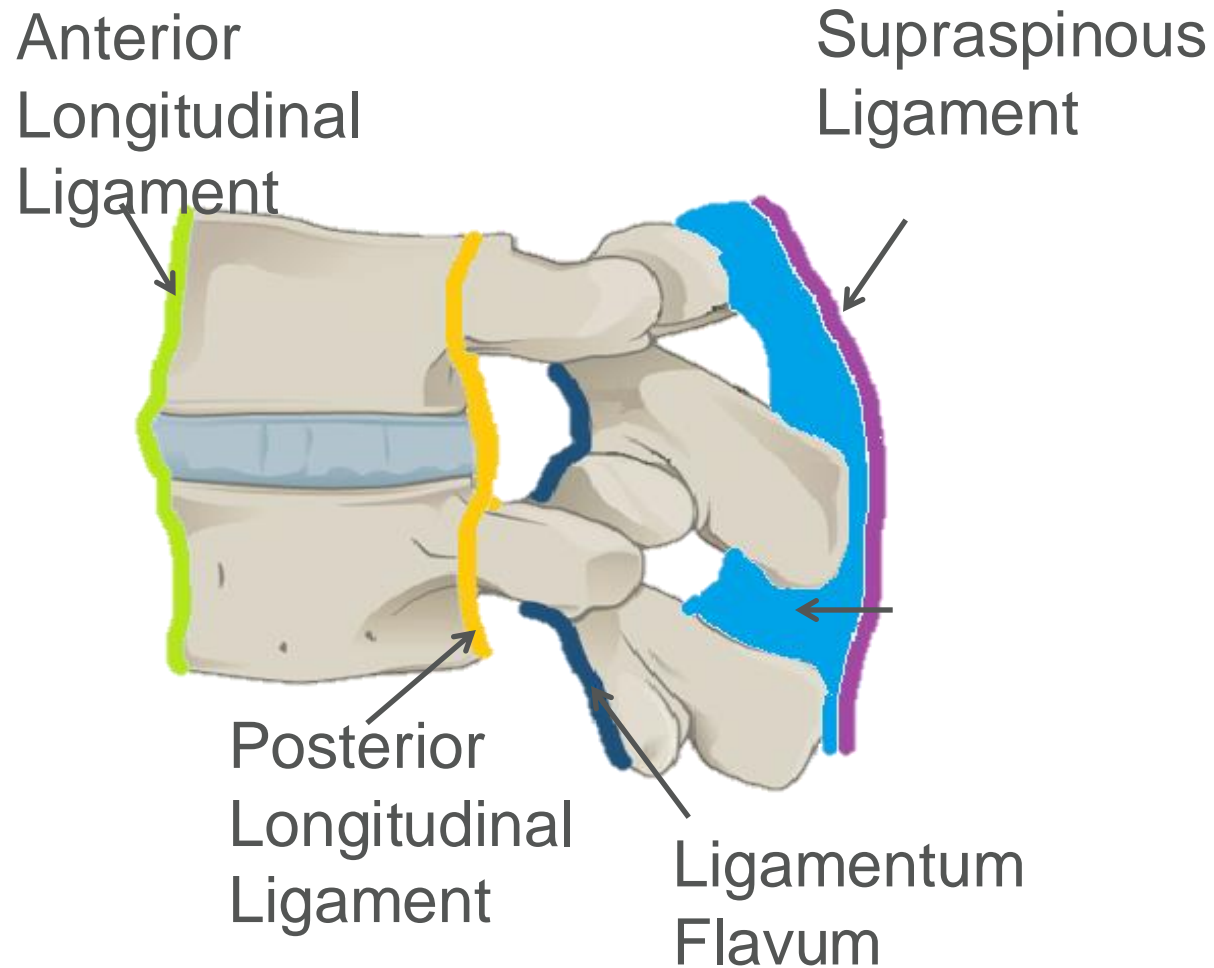


Back Muscles

- Provide movement
- Provide stabilization
- Keep vertebrae aligned
- Short and less powerful than leg muscles
- Two layers: superficial and deep



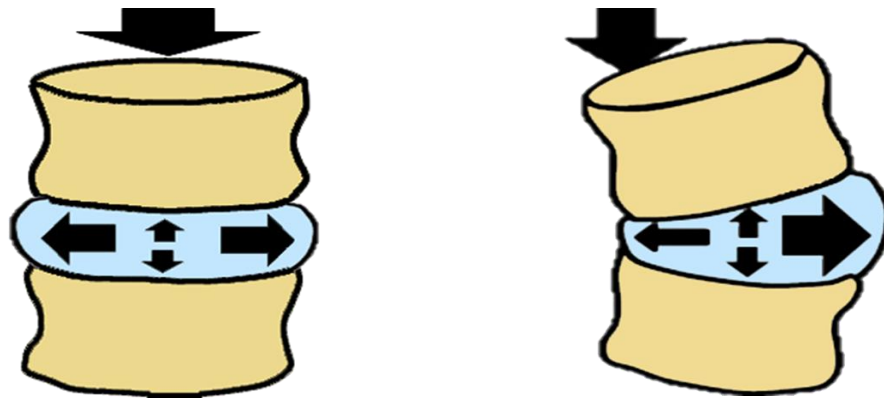
Ligaments



- Tough elastic fibers
- Connects bone to bone
- Connect and stabilize vertebrae as one structure
- Prevents excessive movement

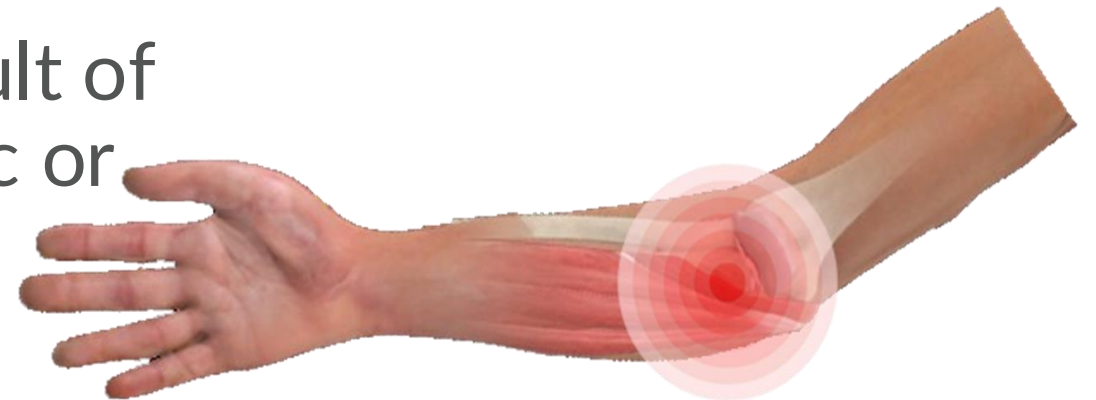
Movement and the Spine

- In between are intervertebral disc or “shock absorbers”
- When factors such as large forces or awkward postures act on the Intervertebral discs, injuries can occur
- This can have an instant or gradual onset



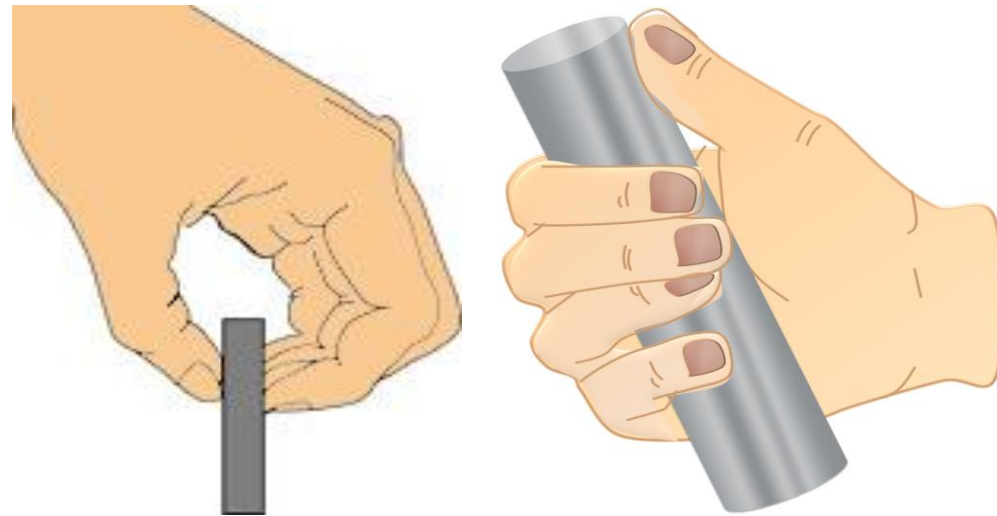
Tendonitis

- Smooth gliding of tendon is impaired leading to inflammation of the tendon
- Using the muscle becomes irritating and painful
- Commonly found in tendons with poor blood supply
- Cause: Too much strain as a result of heavy loads, repetition and static or awkward postures



The Wrist

- The wrist can move in many directions; however, a neutral wrist posture is the strongest and safest
- Many different types of tasks can flex, extend, or deviate the wrist increasing its probability of injury



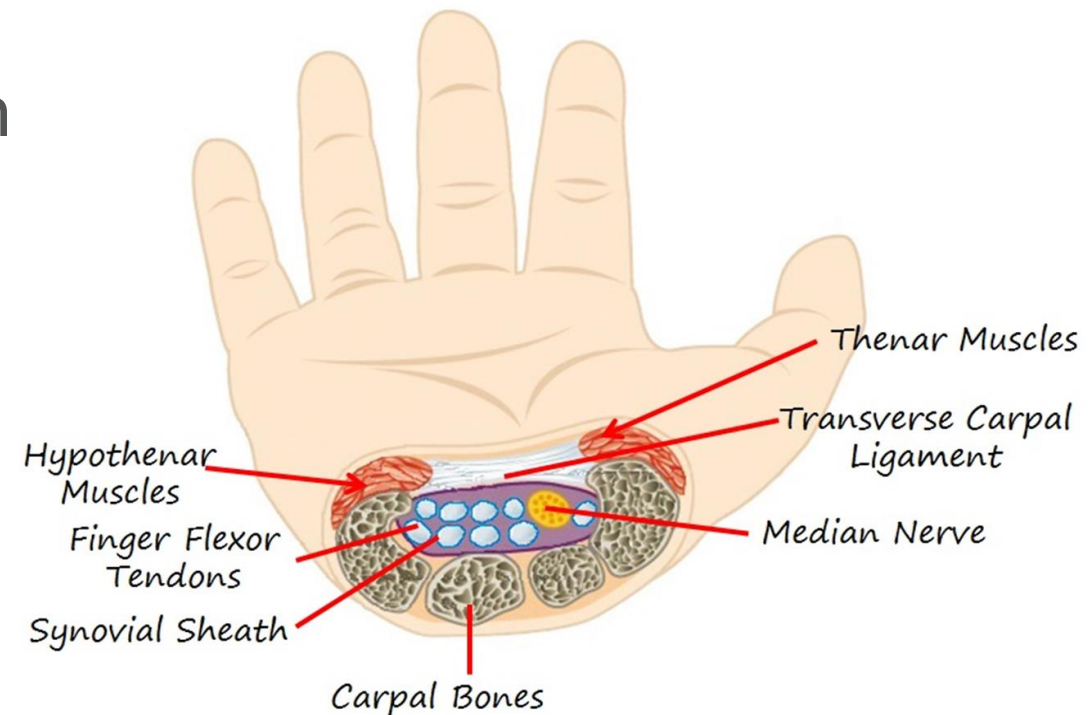
The Wrist

Carpel Tunnel Syndrome:

- Compression of the median nerve underneath the ligaments
- Symptoms include numbness, tingling and reduced grip strength

Risk Factors:

- Excessive force, awkward postures, repetition, and prolonged gripping



Vibration Hazards

Whole Body Vibration

- Tractors, heavy equip., vehicles, etc.
- Different frequencies affect different areas
- Increased risk of vertebral disc herniation and degeneration

Segmental Vibration (Hand & Arm)

- Hand tools, controls, machinery
- Lead to vascular disorders (i.e. HAVS, white finger, and carpal tunnel)



Source: Kodak's Ergonomic Design for People at Work, 2004

Stages of MSDs

Mild

Beginning of physical discomfort such as light pain.

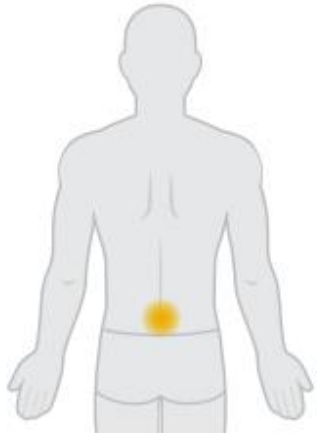
Symptoms: Pain, aching, fatigue

Onset: Weeks or Months

Job Performance: Not affected

Visible Signs: None

Treatment: May be reversible if treated early



Moderate

Increased physical discomfort such as more frequent and intense pain.

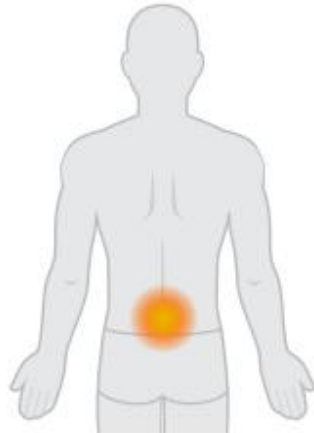
Symptoms: Pain, aching, fatigue, sleep difficulty

Onset: Months

Job Performance: Decreased

Visible Signs: May be present

Treatment: Difficult and slower recovery



Severe

Persistent physical discomfort such as intense and prolonged pain.

Symptoms: Constant to intense pain, fatigue, sleep difficulty

Onset: Months to years

Job Performance: Unable to perform job duties

Visible Signs: Often present

Treatment: Greater risk of permanent damage



REACTIVE



Solutions AFTER problems arise

PROACTIVE

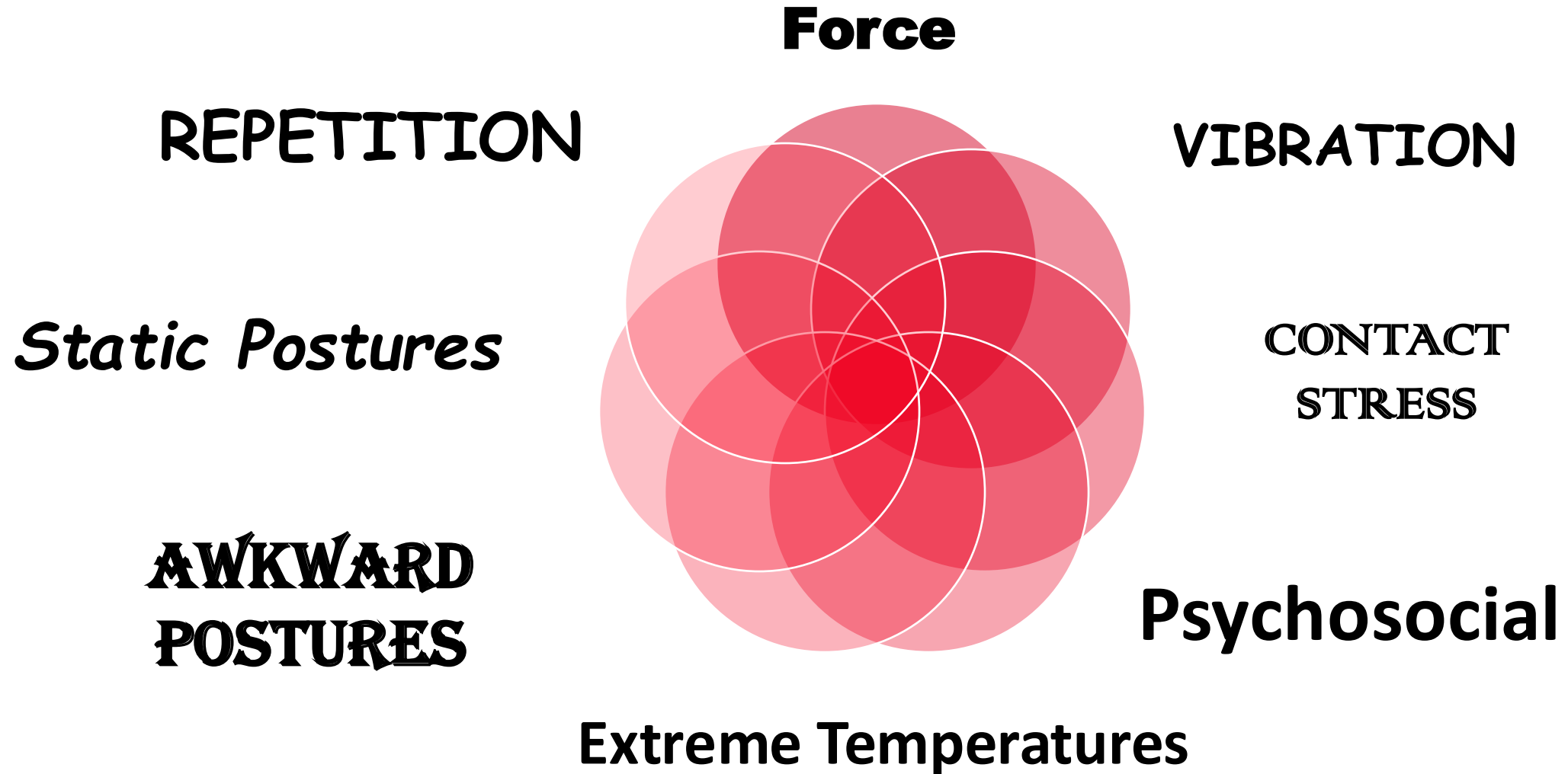


Solutions BEFORE problems arise

Indicators that should trigger further action

- Reporting pain / discomfort
- Taking frequent breaks due to fatigue
- Shaking or rubbing of body parts due to fatigue
- Wearing additional protective products (wrist supports or braces)

Risk Factors for MSDs



Force

External forces

- Applied to the body by outside objects
- *E.g. weight of an object being held*

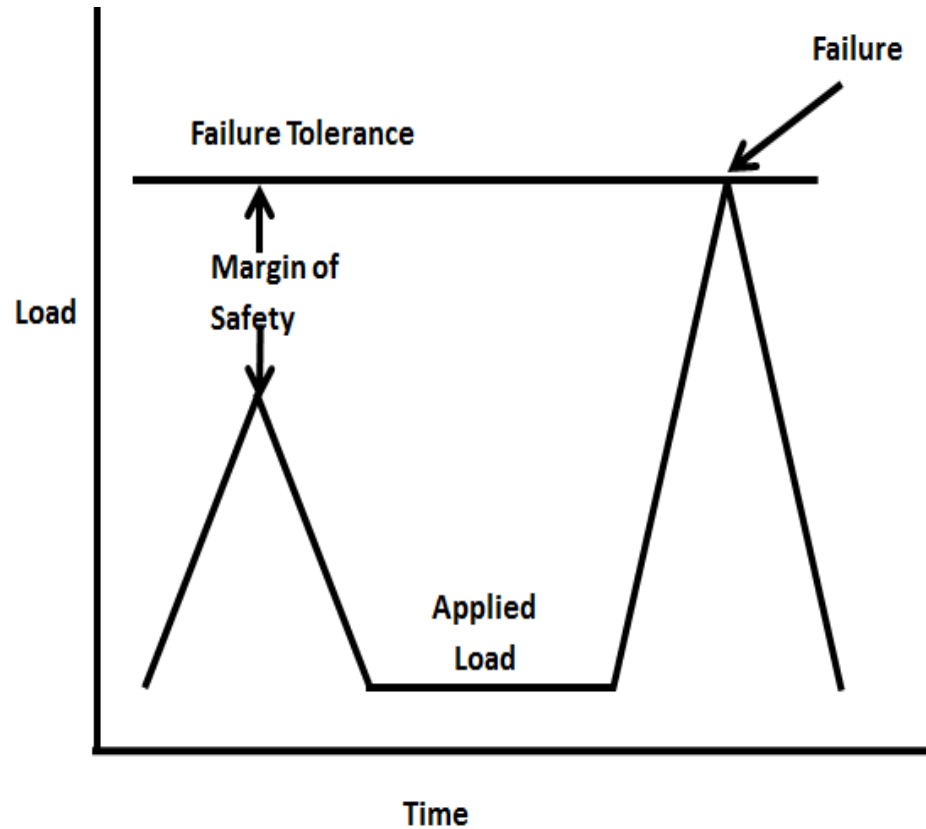


Internal forces

- Generated by muscles in response to task demands
- *E.g. force required of the shoulder/neck to support the arms*





Single High Load = Injury



Repetition

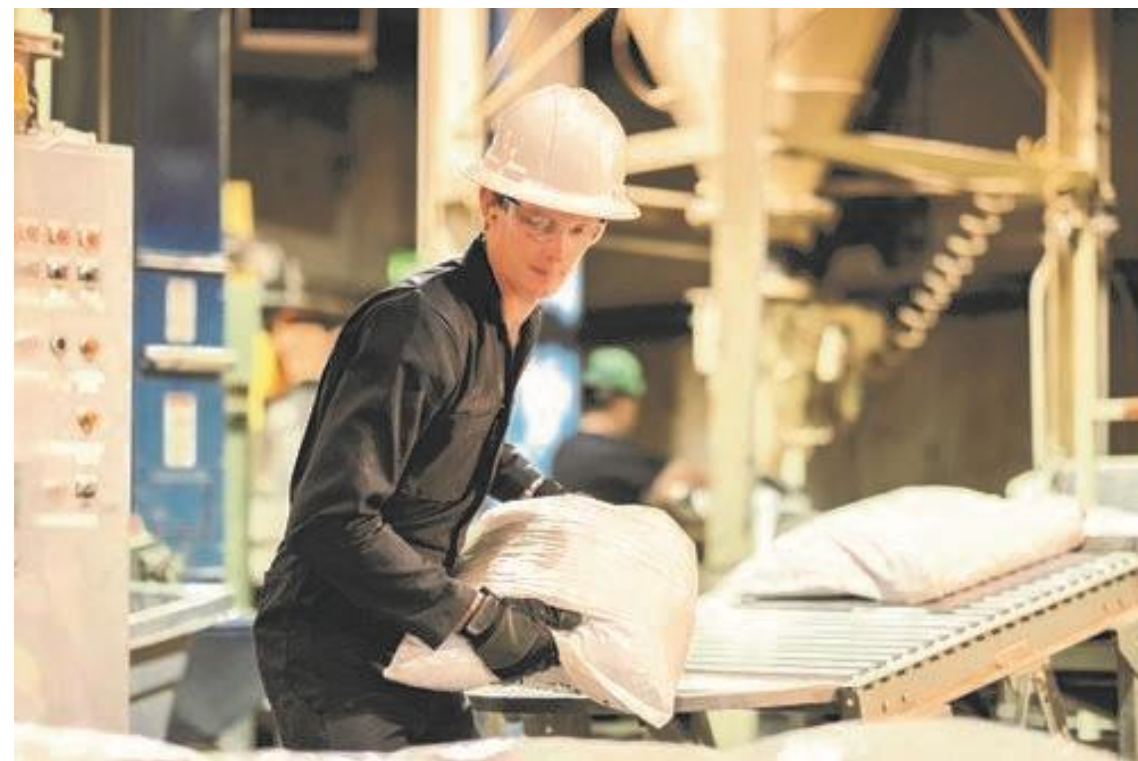
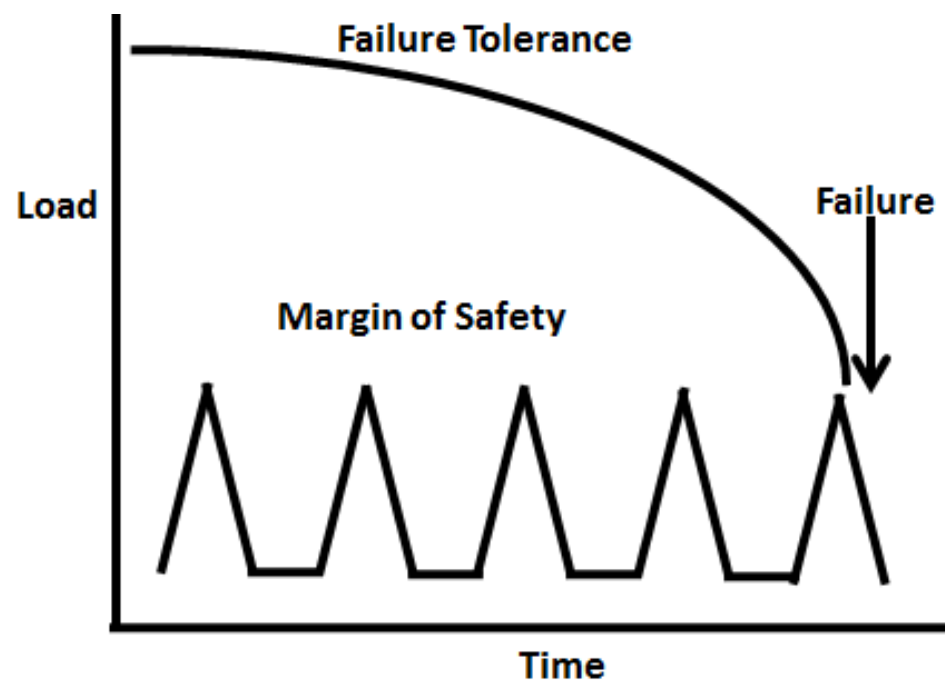
- Performing **same or similar movements** or tasks over a given period of time by the **same muscle group**


Repetitions = Exertion or Effort


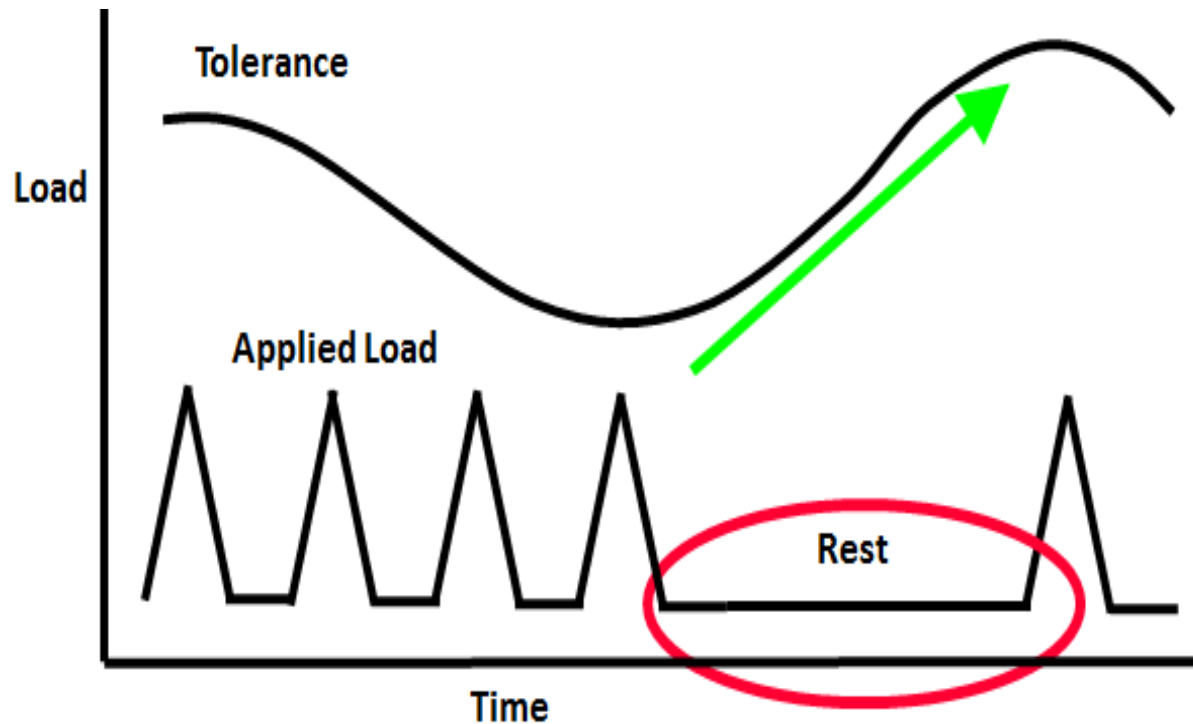
- Requires greater recovery time



Repetition Injury



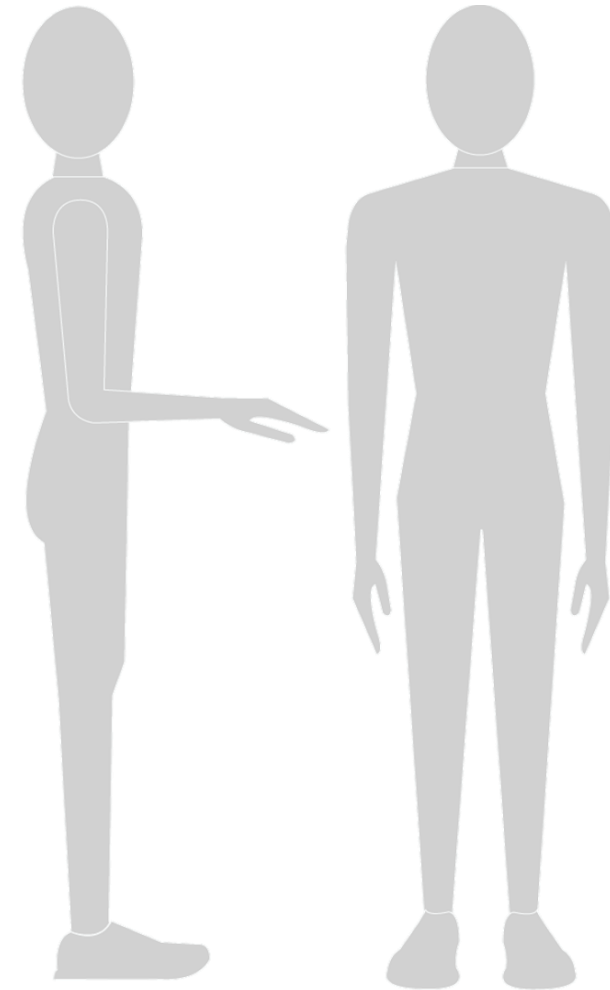
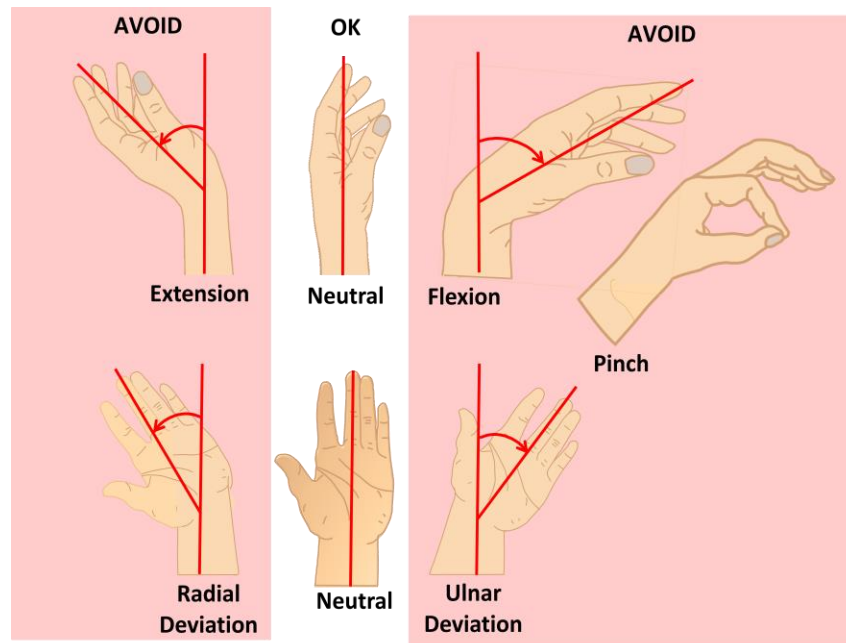
Importance of Rest



- Loading causes tiny micro-tears, or injuries in tissues
- Rest allows the tissues to recover, and tolerance increases
- If there is no rest these micro-tears grow into more severe injury

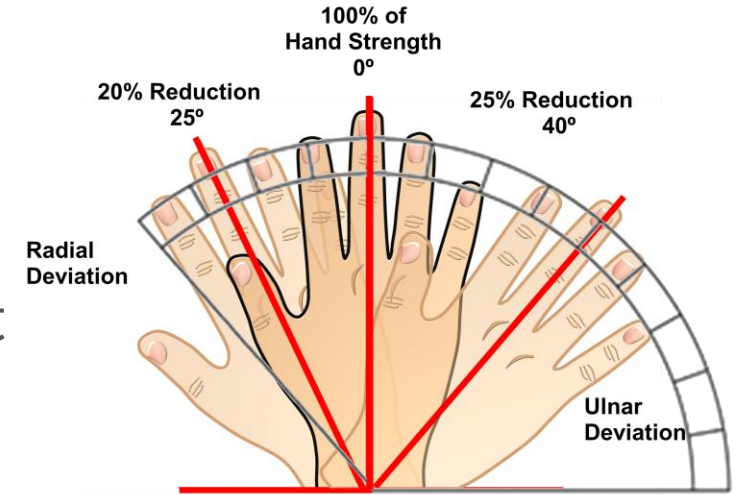
Posture – Maintaining Neutral Postures

- *Neutral posture*
 - Position which minimizes stresses on the body
 - Safest & most efficient position to work

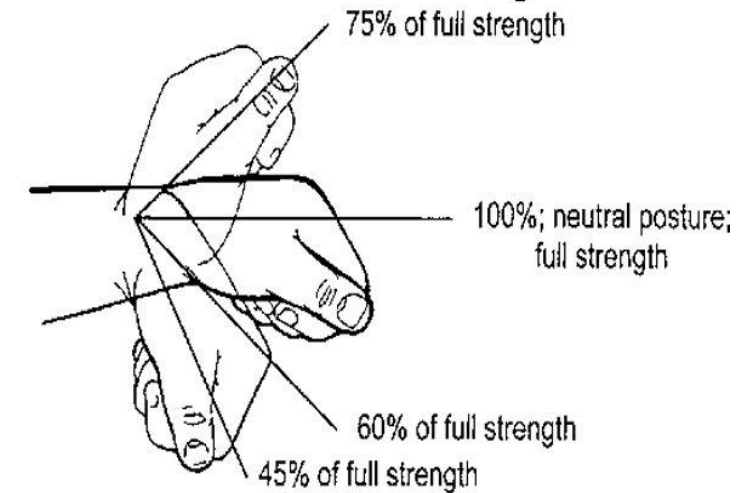


Awkward Posture

- Awkward postures can increase risk of injury
- Muscles operate less efficiently, and more force must be expended due to the task
- Bending down, twisting, overhead reaching



Wrist Posture and Strength



Awkward Postures



Bending Backward



Bending to One Side



Twisting



Hands above Shoulder



Elbows/arms away from Body



Arms behind the Body



Bending the wrist up



Bending the wrist down



Neck bent forward



Neck bent backward



Neck turned to one side



Neck bent to one side



(a) Working Overhead



(b) Kneeling



(c) Back Bending Forward



(d) Squatting



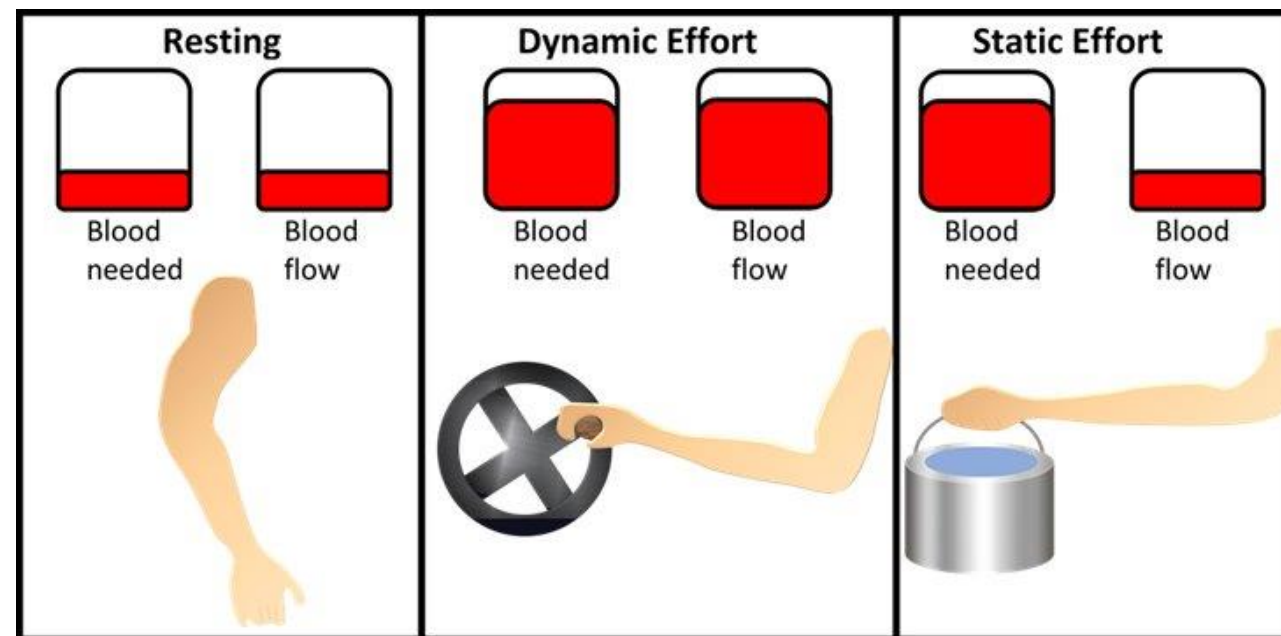
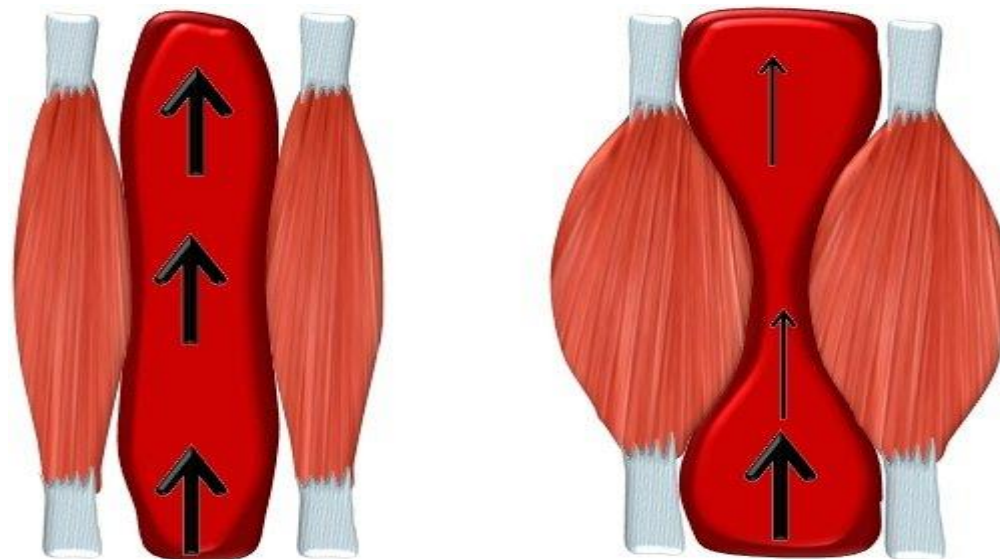
(e) Neck Bending



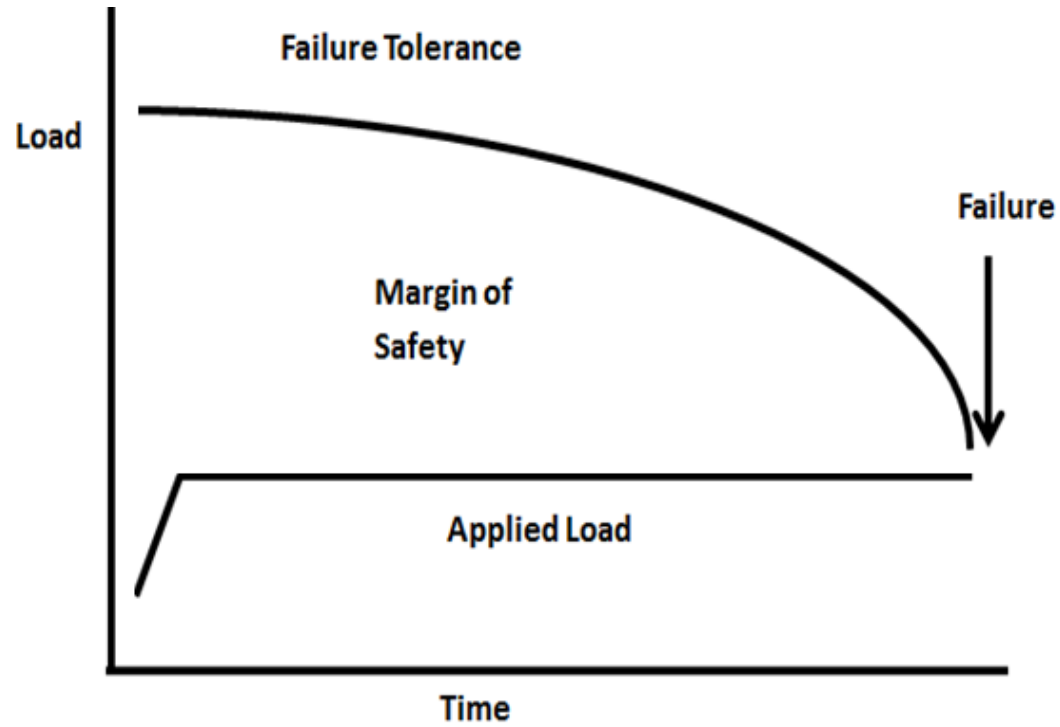
(f) Reaching

Static Postures

- Occur when a posture is held for a long period
- Reduced blood flow to muscles
- Can lead to early onset of fatigue

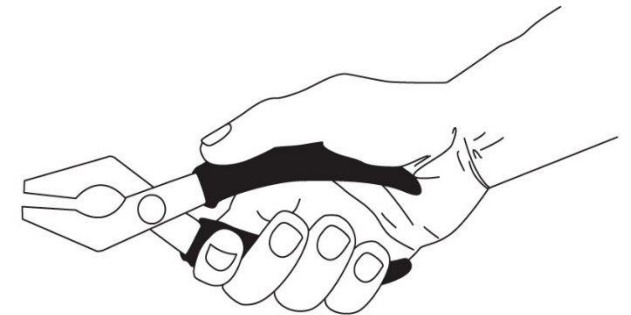


Static Posture Injury



Contact Stress

- Stress on tissues of the body that come into contact with hard or sharp objects
- Direct pressure on underlying tendons and nerves resulting in decreased blood flow
- Examples:

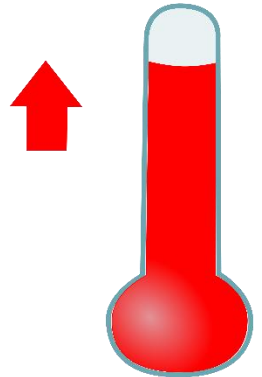
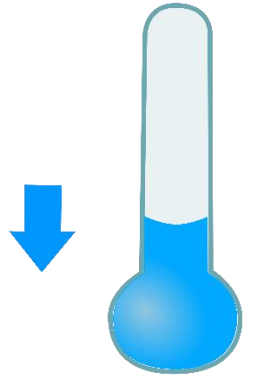


Extreme Temperatures



Extreme Temperatures

- Cold
 - Muscles and Tendons become less flexible
 - Blood circulation is reduced in arms and hands
- Hot/ Humid
 - Imposes strain on the body and increases dehydration



Psychosocial hazards

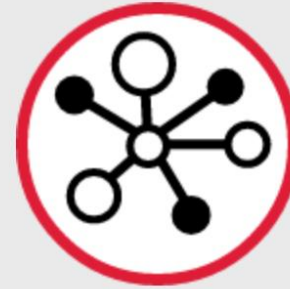
Some psychosocial hazards to look for, according to the Copenhagen Psychosocial Questionnaire, are:



Work Demands



Work Organization



Work Values
(Social Capital)



Work Relationships

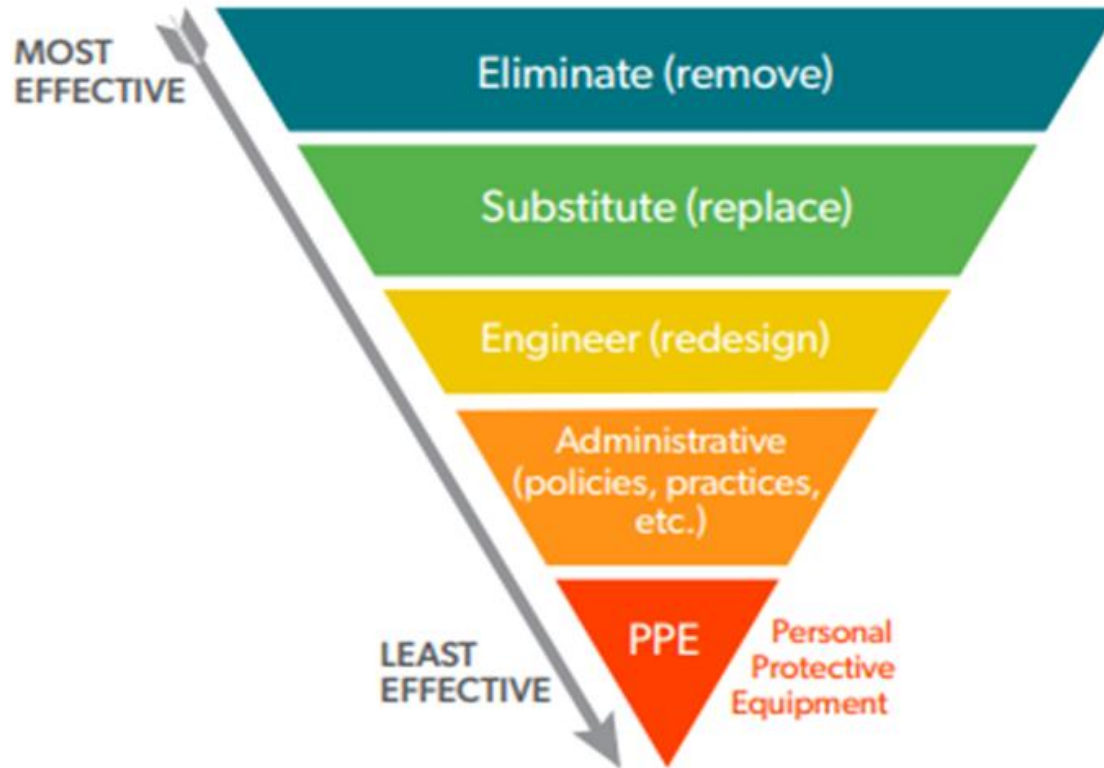


Work-Life Balance



Offensive Behaviours

How to Control for Hazards



Eliminate the hazard from the job

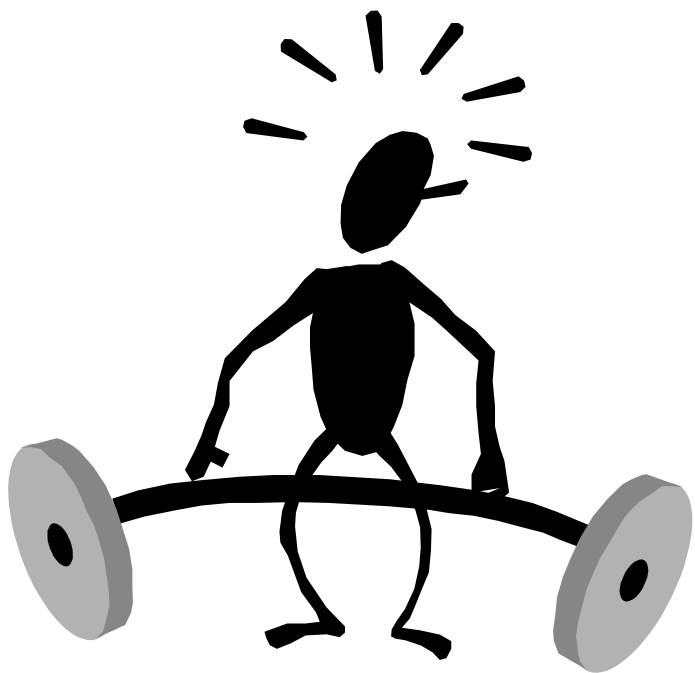
Replace the hazard

Isolate from the hazard

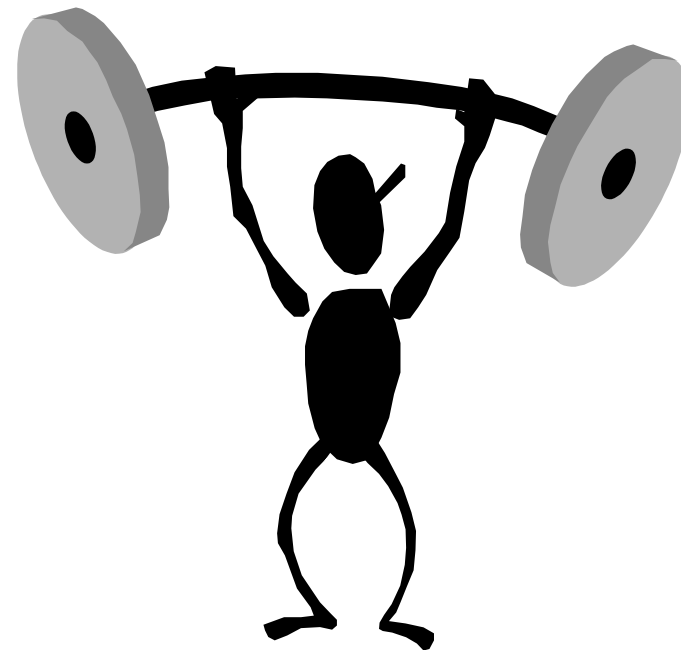
Training, job rotation, policies, etc.

Equipment worn to reduce exposure
(i.e. knee pads, gloves)

Can Lifting Technique Make a Difference?



YES!



Ergonomics and Lifting

- Lifting and carrying items can pose a risk to your back's health
- Safe lifting principles can help keep you healthy, and your back comfortable

Principles of Lifting:

Back Straight

Avoid Twisting

Close to Body

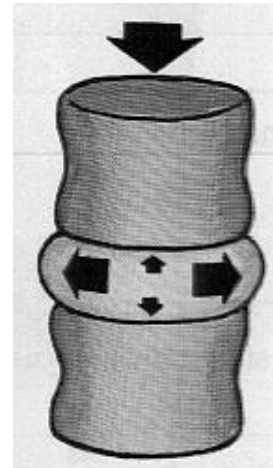
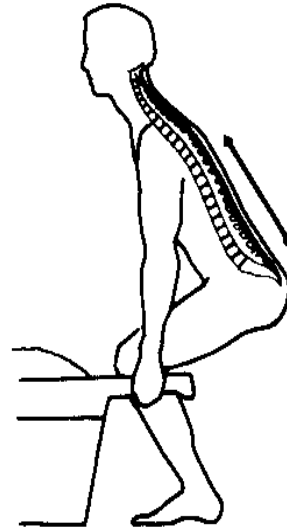
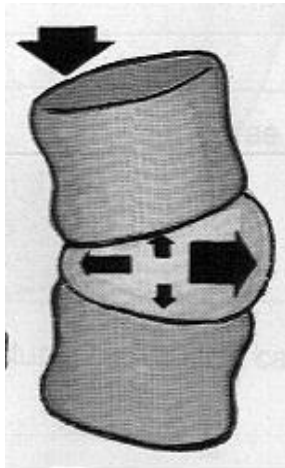
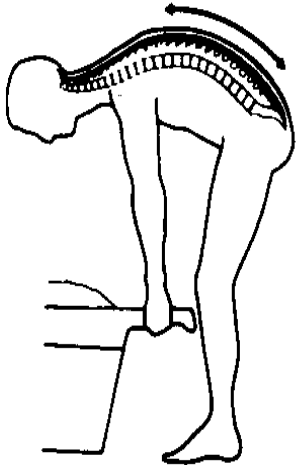
Keep Smooth



Lifting Technique

Back Straight

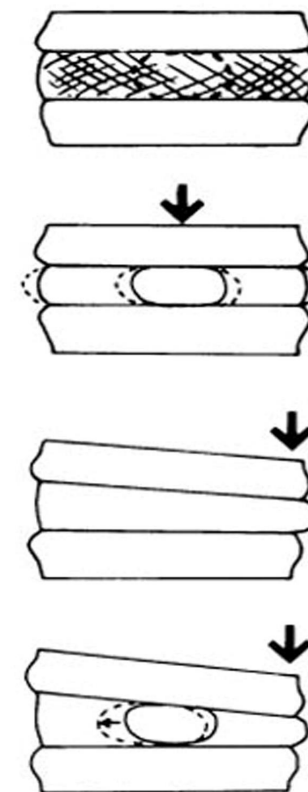
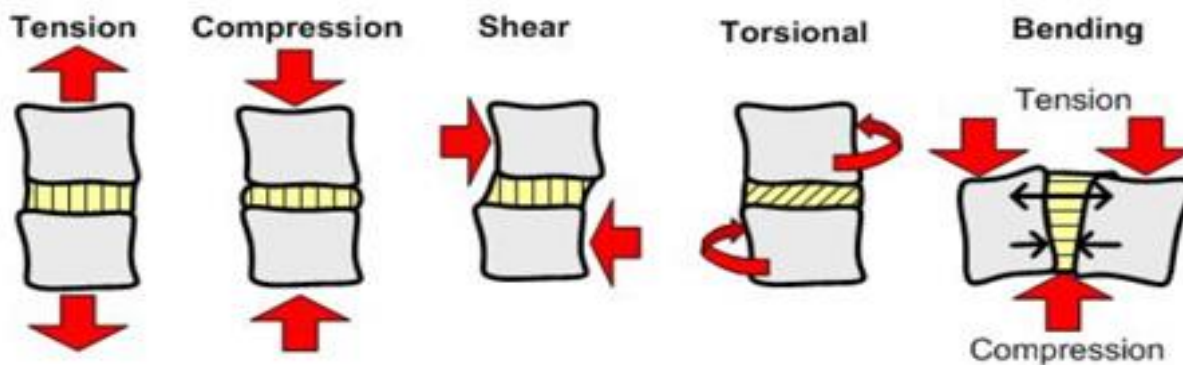
- Discs can handle larger loads when the back is straight
- Neutral spine position - bend at knees and hips



Lifting Technique

Back Straight - Neutral Spine

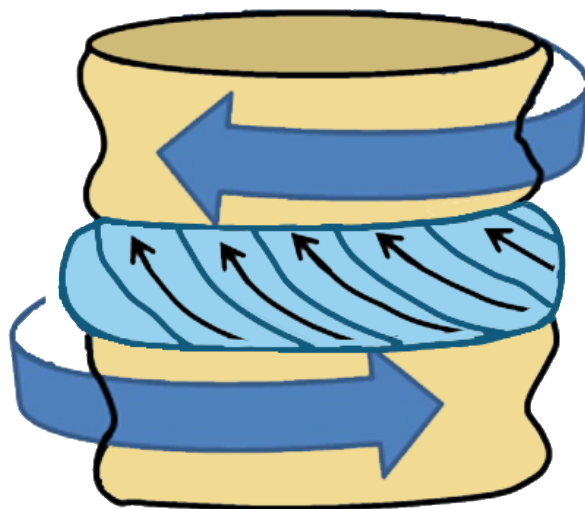
- Aligns torso
- Maintains spine's natural curves
- Keeps torso moving smoothly



Lifting Technique

Avoid Twisting

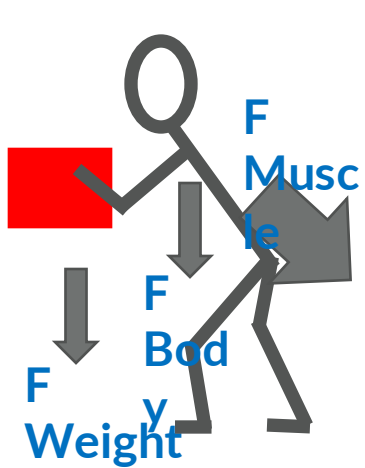
- Discs are weaker when lifting and twisting
- Avoid twisting by pivoting



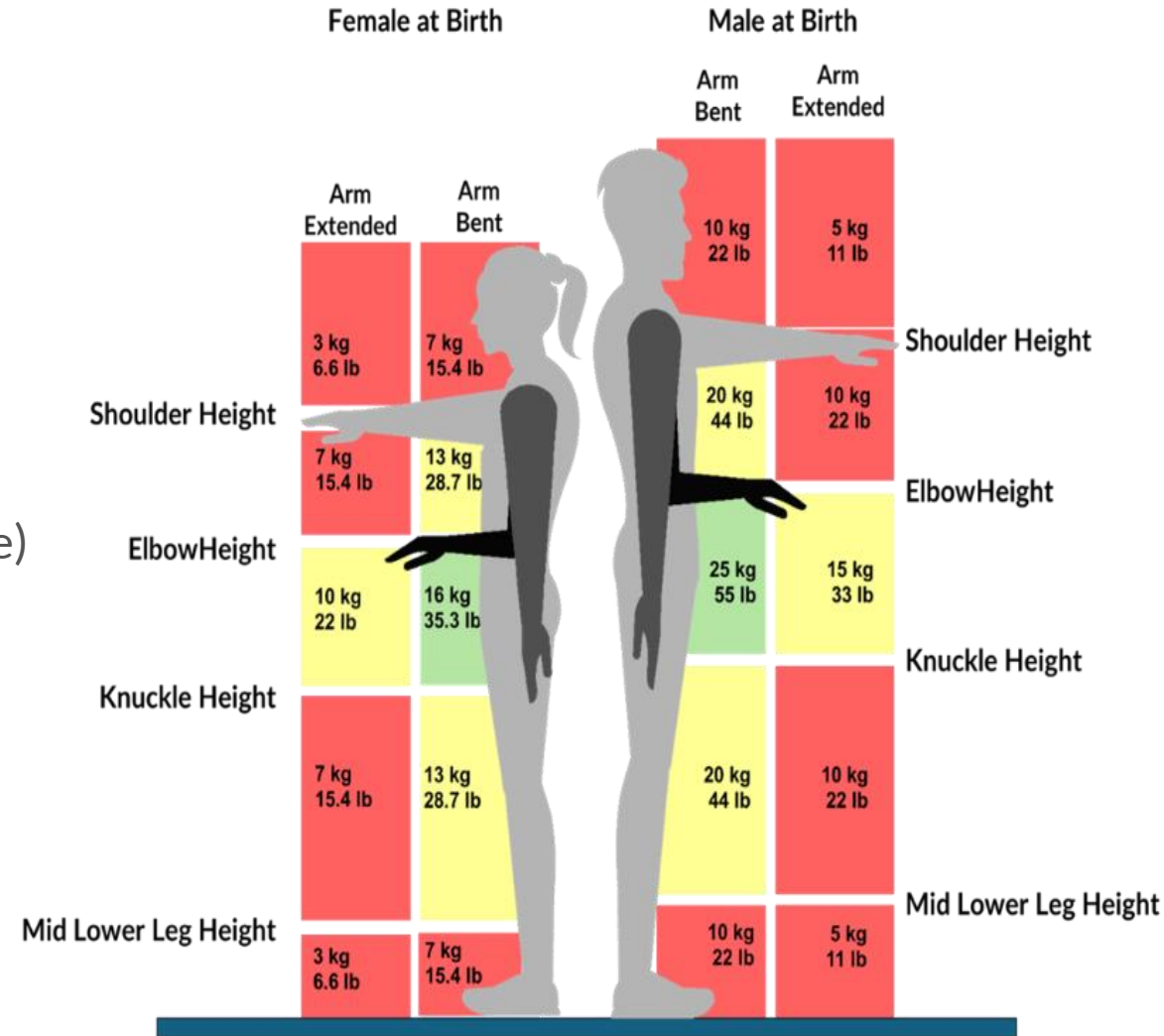
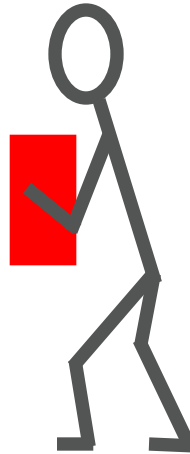
Lifting Techniques

Close to Body

- Back joints act as a fulcrum
- Muscles counterbalance the weight
- \uparrow distance from body = \uparrow stress on the back
- Raise the center of gravity of the object you want to lift. Lifting from a higher starting point reduces the torque (force) needed.



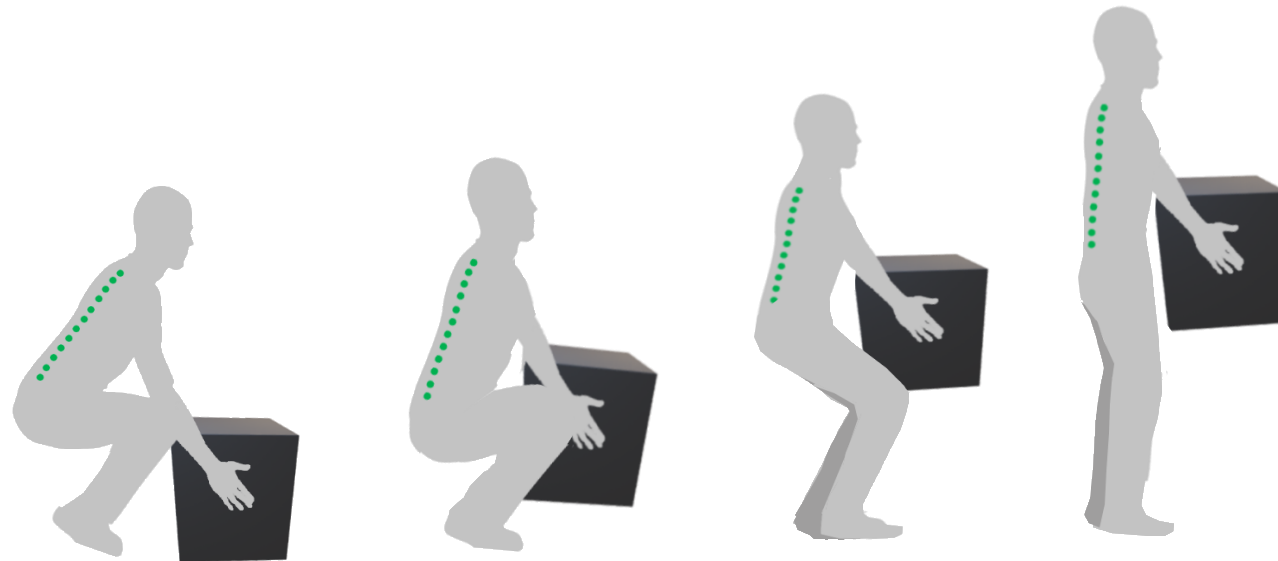
Close = less load on the back



Lifting Techniques

Keep Smooth

- Avoid sudden, forceful movements, as they increase strain on the discs
- Do not release force abruptly
- Clear communication is essential when lifting with a partner



Lifting is Affected By..

Object Weight

Object Size



Grip

Asymmetry

Vertical and
horizontal location

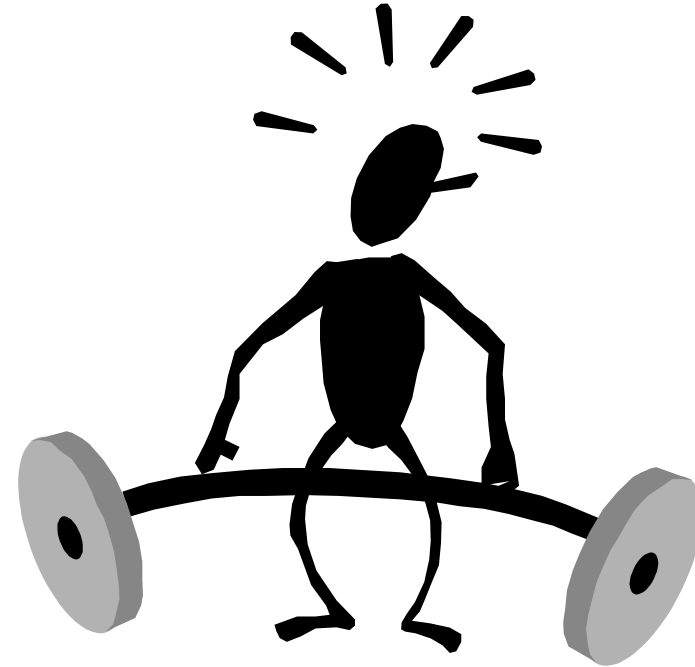
Object Weight

Heavier weight Increases:

- Difficulty
- probability of poor technique
- Risk of injury

Prevention Measures:

- Utilize lifting aids
- Get help - partner
- Test weight before lifting
- Use proper technique



Vertical Location

Vertical Travel Distance:

- Increased difficulty
- Increased reaching
- Risk of injury
- Decreased safety

Prevention Measures:

- Avoid above shoulder work
- Store objects between knuckle and chest level
- Minimize vertical distance



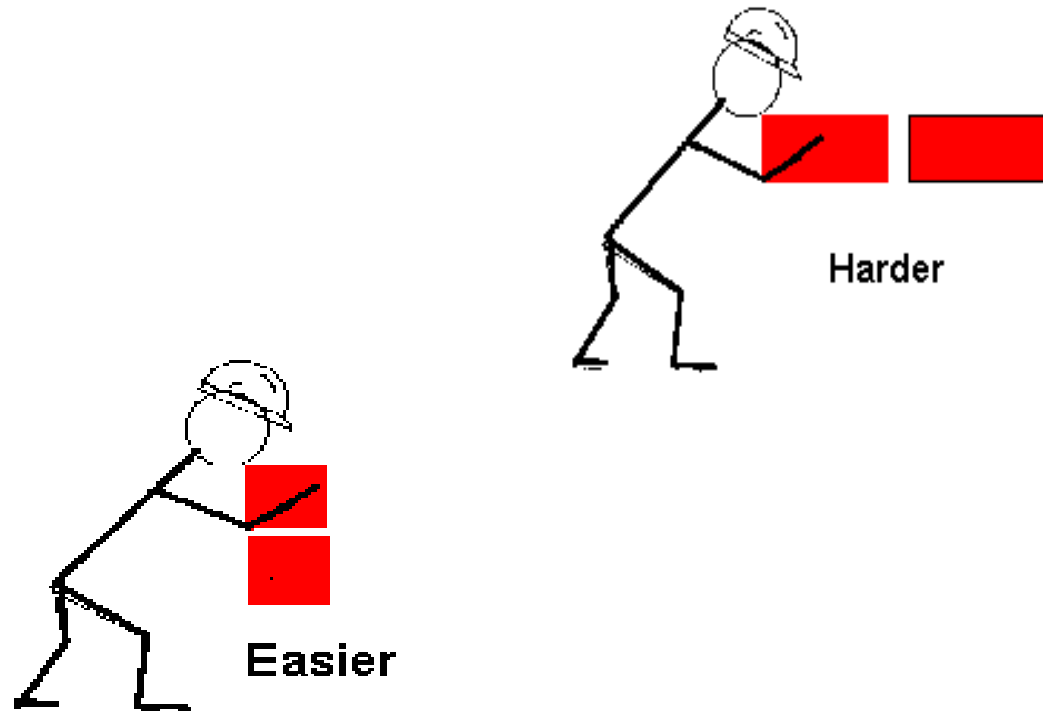
Horizontal Locations

Increased horizontal distance from fulcrum (torso) to the load (object lifted) = increased effort force required

Dimensions of object may:

- Increase difficulty
- Increase force required
- Decrease grip

Decrease horizontal distance

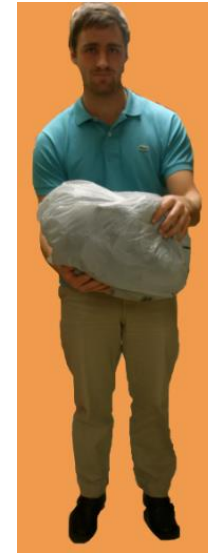


Unbalanced Loading

- Create awkward posture – twist, lean
- Unbalanced force production
- Increased stress on muscles, discs
- Increased probability of injury

Prevention measures

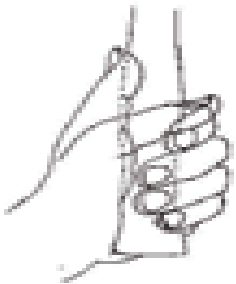
- Avoid single handed carry
- Balance load
- Utilize lifting aid
- Get help - partner



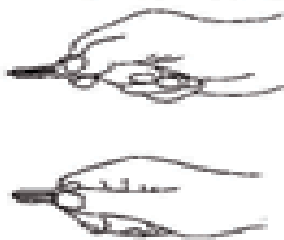
Grip

Poor coupling (grip) increases the risk of injury

- Slippery objects
- Pinch grips
- Awkward shapes
- Glove use



Power grip



Pinch grip



External precision grip



Internal precision grip



Grip

- Examples:
 - Can Claw
 - Gorilla Gripper



Controlling for Vibration

- Report any poorly maintained equipment to your supervisor
- A good suspension system and correct tire pressure will help reduce vibration
- If your seat has hydraulic dampers and shock absorbers, adjust the seat to your weight and height
- Slow down when driving over potholes and rough terrain
- Get out of your vehicle for a few minutes every hour to stand, stretch and give your body a break from the vibration

Alternative Lifting Techniques

There are often situations or objects being lifted where the standard lifting technique cannot be used.

Alternative techniques can be used depending on the situation and what you are lifting.

Next are 3 videos of different lifting techniques.

Partial Squat Lift – One Hand



Tripod Lift



Golfer's Lift



Carrying Loads

- Move feet -do not twist
- Keep object close to body
- Maintain neutral postures
- Use an aid if load is heavier than you can lift
 - Wheelbarrow
 - Dolly
 - Cart



Pushing and Pulling

If a load is heavier than what you feel you can lift, use a device like a handcart or dolly, which will involve pushing and pulling.

Variables to consider:

Human Factors

Height
Weight
Age
Sex at Birth
Strength
Posture
Physiological Capacity

Task

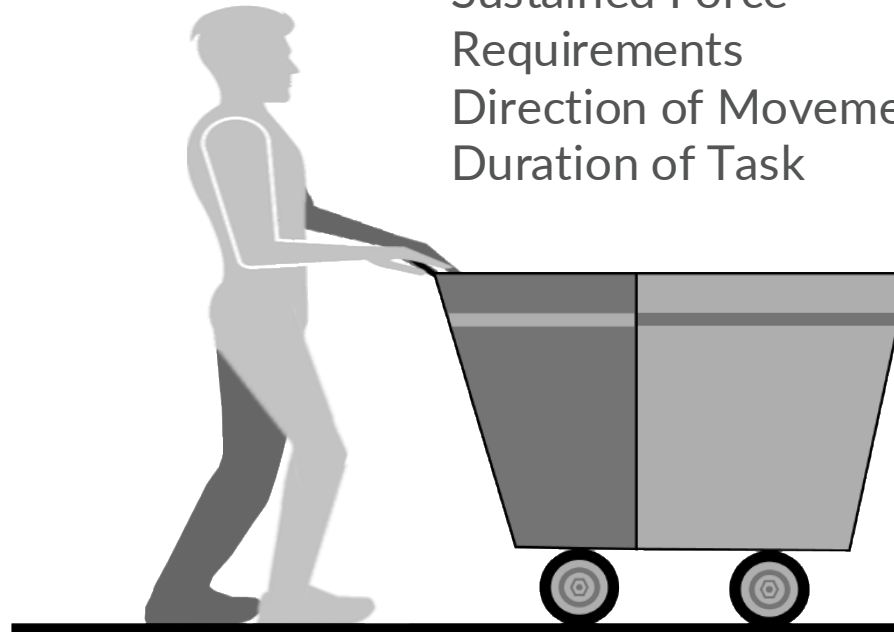
Distance Travelled
Initial Force Requirements
Sustained Force Requirements
Direction of Movement
Duration of Task

Equipment

Handle Height
Handle Orientation
Wheel/Caster Design
Stability
Size
Weight

Floor/Ground

Surface Characteristics
Slope
Contaminants



Pushing and Pulling

Reduce the distance to push or pull:

- Relocation of material that is moved
- Avoid pushing carts through crowds of people (have a planned route)

Eliminate Pushing/Pulling:

- Conveyors (powered or non-powered)
- Powered trucks
- Lift tables
- Slides or chutes



Pushing and Pulling

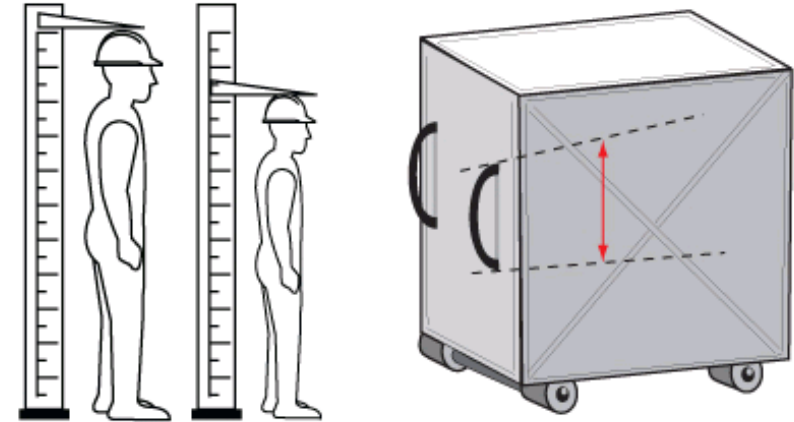
- Reduce force when pushing or pulling:
 - Improve handhold or grip
 - Reduce the size or weight of the load
 - Take two trips
 - Use 4-wheel trucks or dollies
 - Preventative Maintenance on all carts/dollies (lubrication, larger casters)
 - Floor maintenance (eliminate bumps, cracks, carpets)
 - Proper gripping shoes



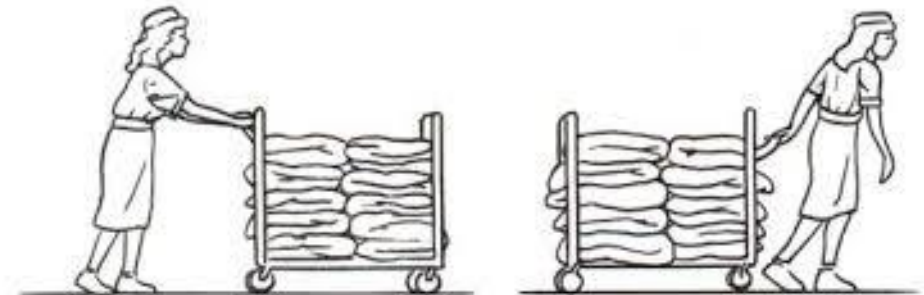
Pushing and Pulling

Optimizing Pushing/Pulling Tasks:

- Eliminate 1 handed pushing/pulling tasks
- Provide variable handle heights to accommodate employees with different heights
 - Vertical handles for more neutral wrist posture
- Use ramps with a slope of less than 10%
- Keep the load within shoulder to mid-thigh vertical range



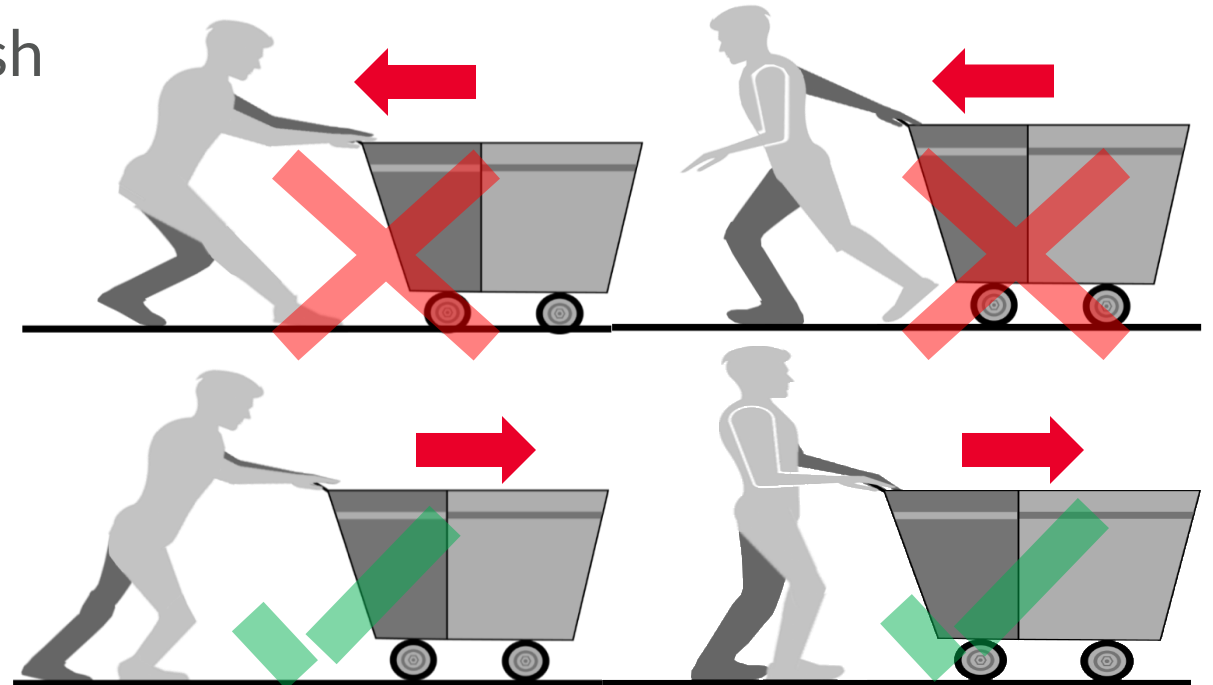
Vertical handles are good for workers of various heights.



Pushing and Pulling - Suggestions

- **PUSH** don't **PULL**

- Pushing gives you mechanical advantage
- Can see the travel path
- Can use both hands to push
- Spine is not twisted



Directing a Push Force Through the Lower Back



Push force passes OVER the low back

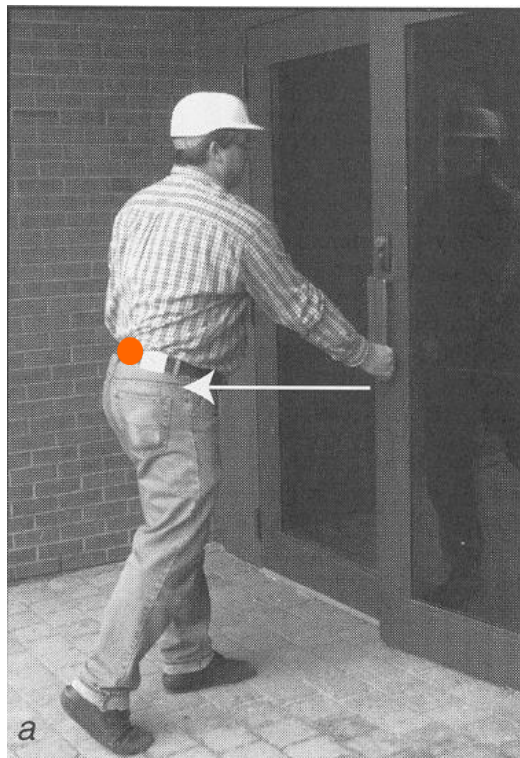


Push force directed THROUGH the low back

*Low back spared

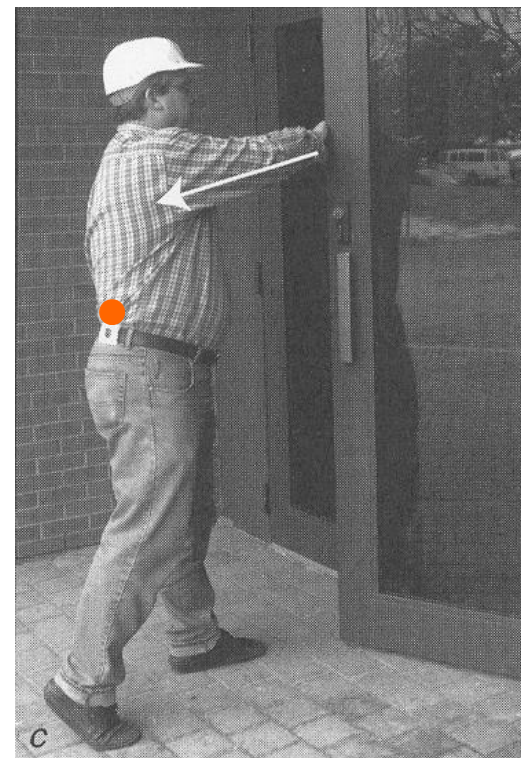
Images source: "Low Back Disorders: Evidence based prevention & rehabilitation" by Stuart McGill

Directing a Pull Through the Lower Back



Pull force directed **THROUGH**
the low back

*Low back spared



Pull force passes **OVER**
the low back

Images source: "Low Back Disorders: Evidence based prevention & rehabilitation" by Stuart McGill

Assessing Risk

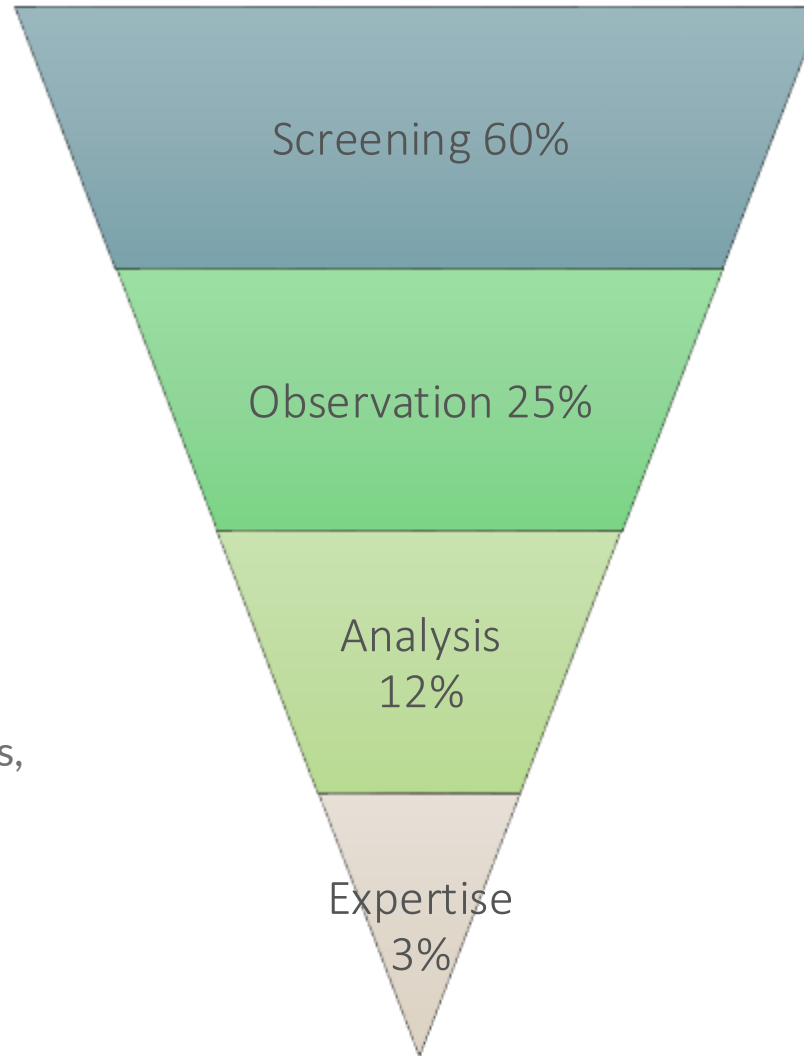
SOBANE: Levels of hazard identification

Screening: is when **workers** identify hazards based on their first-hand experience

OBservati**ON:** is qualitatively organized investigations using checklists, can be done by **JHSC**

ANalysis: is the quantitative evaluation traditionally associated with H&S professionals, internal OH practitioners (safety officers, occupational physicians, industrial hygienists, ergonomists)

Expertise: is the outside help that is needed to solve a particularly difficult problem, outside OH practitioners/experts



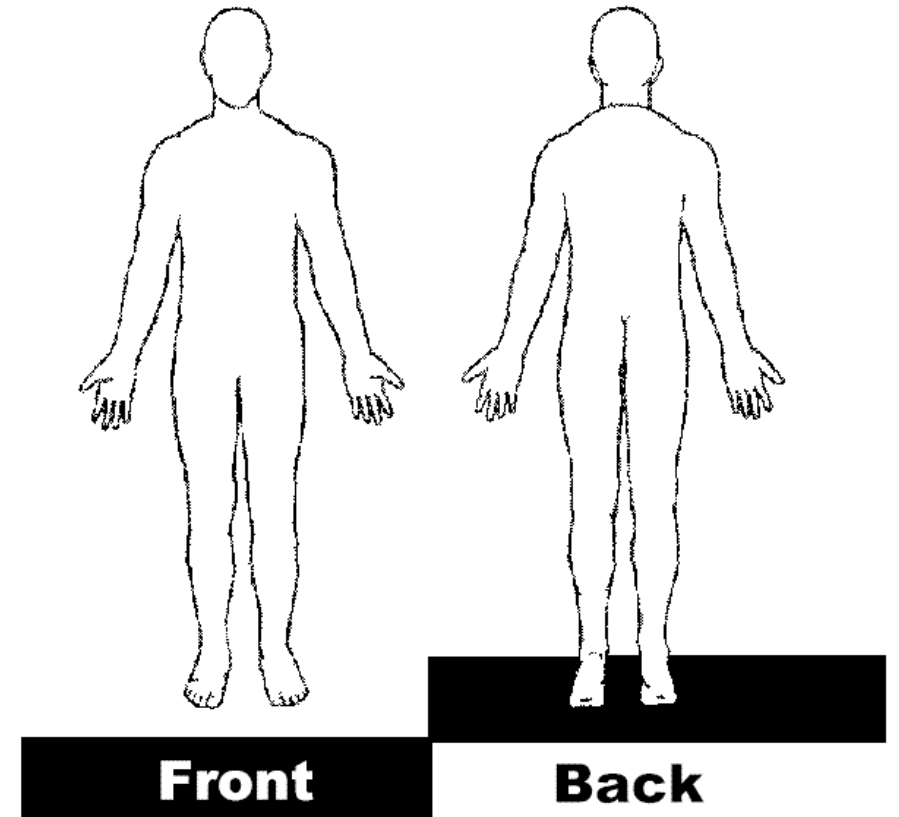
- Body mapping
- Surveys
- OHCOW APPS – Pain Point, Hazard Assess
- Checklists
- Job Assess

- RULA
- REBA
- Liberty Mutual Tables
- Human modeling software

Malchaire J. B. (2006). Participative management strategy for occupational health, safety and well-being risks. *G Ital Med Lav Ergo*, 28(4), 478–486.

Body Mapping as a Hazard Identification Tool

- Provides information that can be presented to:
 - employer/supervisors
 - government inspectors
 - JHSC
 - WSIB representatives
- Can lead to recognition of problems
- Can identify further needs for investigation



Benefits of Body Mapping

- Encourages discussion and analysis
- Simple to use
- Can be drawn retrospectively
- Visualization; more easily and widely understood
- Helps to overcome literacy problems and language difficulties
- Provides an easy and effective way to encourage workers to discuss and report symptoms
- Identifies common trends of health problems among workers in particular jobs, areas or workplaces
- Highlights areas for further investigation and action

Surveys as a Hazard Identification Tool

- When preparing a survey, it is good to ask:
 - What is the purpose of the survey?
 - Who will be asked to respond?
 - What information do you want when it is done?
 - How will you use the information?
 - What is your time frame to get them completed and analyzed?
 - Which resources do you need?



Checklists

- Only a snapshot of the actual job
 - Talk to workers
 - Observe what is going on and how people are working
 - Make notes and drawings
 - Take photographs
- Used as a means of prioritizing where to begin



Checklists

Strengths

- Simple to use and administer
- Serves as a reminder to the observer as to what critical factors to look for
- Define relationships between factors
- Good for breaking down operational procedures
- Methods can provide high correlations between observers of the same set of activities which indicates the validity of the method

Checklists

Limitations

- Little insight into specific problems – only highlights risk factors
- Concept thinking is not promoted
- Yes/no answers – lack of values make arguing for changes difficult
- Questions may be unanswerable
- No help in generating new ideas – although they can help in identifying problem areas
- Only represent the first step





MSD Hazard Identification Tool – Option 1

Job Title or Task: _____ Date: _____

Completed By: _____

General Observations/Notes:

Checklists

MSD HAZARDS - GRIPPING		CHECK (✓) IF PRESENT
Pinch Gripping  	• unsupported heavy object(s)	<input type="checkbox"/>
	• difficult/tiring holding or manipulating	<input type="checkbox"/>
	• difficult/tiring squeezing to open/close	<input type="checkbox"/>
Power Gripping  	• unsupported heavy object(s)	<input type="checkbox"/>
	• difficult/tiring holding or manipulating	<input type="checkbox"/>
	• difficult/tiring squeezing to open/close	<input type="checkbox"/>
Notes:		
MSD HAZARDS - FORCE		CHECK (✓) IF PRESENT
Lifting / Lowering (consider both one- and two-handed lifting/ lowering)	• object is heavy/difficult to lift/lower	<input type="checkbox"/>
	• object is lifted/lowered repeatedly	<input type="checkbox"/>
	• hands are above the shoulders when lifting/lowering object	<input type="checkbox"/>
	• hands are below the knees when lifting/lowering object	<input type="checkbox"/>
	• object is far away from the belly button	<input type="checkbox"/>
	• loads are unstable, unbalanced, uncooperative, or unpredictable	<input type="checkbox"/>
	• awkward lifting/lowering postures (bend, twist, kneel, reach, sit)	<input type="checkbox"/>

Quick Exposure Check

For assessing exposure to risk factors for work-related musculoskeletal disorders

The screenshot shows the OHCOW (Occupational Health Clinics for Ontario Workers Inc.) interface. The header includes the OHCOW logo and navigation menus for Occupational Illness, Ergonomics/Injury Prevention, Workplace Mental Health, and Worker Perspective. Below the header, there are links for News & Events, Apps, Tools and Calculators, and View All Resources. The main content area is titled "Assessment Results" and displays the following information:

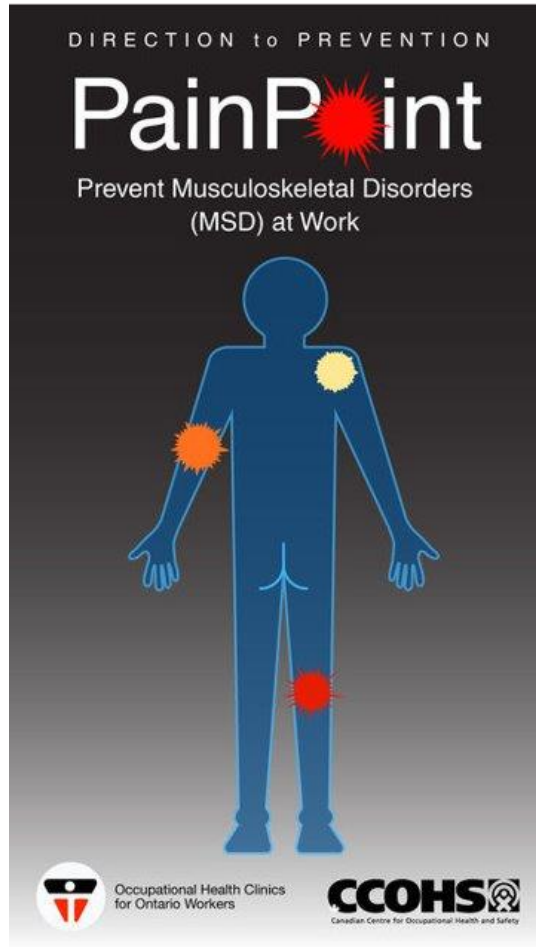
- Task Name:** Task 1
- Date:** 2025-04-02
- Overall Findings:** Based on the assessment, appropriate interventions may be necessary to reduce exposure risks.

A legend indicates the risk levels: None (white), Low (yellow), Moderate (orange), High (dark orange), and Very High (red).

Exposure Category	Score
Total Back Exposure (Static)	0
Total Back Exposure (Moving) +	30
Total Shoulder/Arm Exposure +	30
Total Wrist/Hand Exposure +	36
Total Neck Exposure +	18
Total Driving Exposure	4
Total Vibration Exposure	4
Total Work Pace Exposure	9
Total Stress Exposure	4

At the bottom of the results section, there are two buttons: "Back to Assessment" and "Print Results".

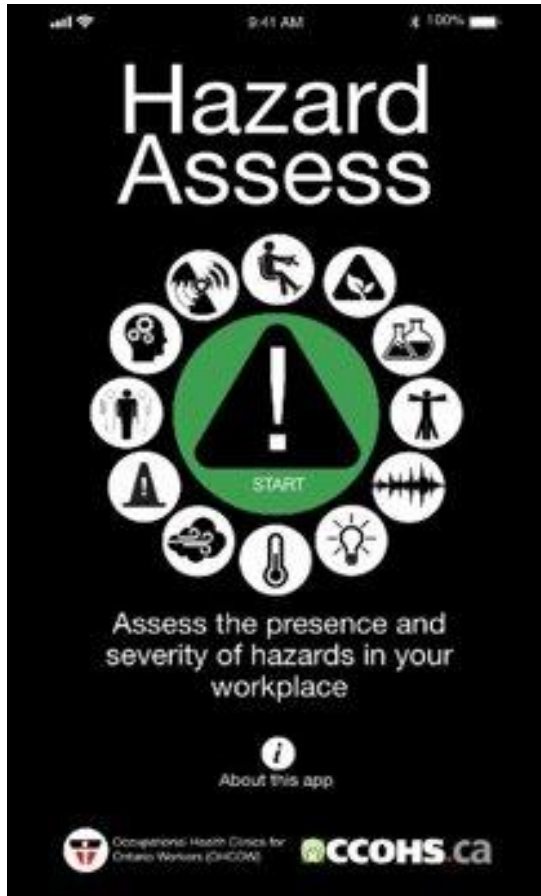
PainPoint App



- Delivers very basic ergonomic assessment
- Results depicted on a body map
- Gives recommendations to address work-related MSD hazards
- Summary of results can be shared, history of results can be stored

A good first step for recognition, action and prevention

Hazard Assess



App for the reporting of workplace hazards

- HazardAssess is an app designed to help workers identify and report hazards
- Runs through a checklist of **12 categories** of hazards
- Rated on the same scale as described above (“concerned”, “annoyed”, “interferes with getting the work done”)
- Also asking to report if there are **exposure related symptoms**, identify the **source of the hazard** and provide **suggestions for eliminating/reducing the exposure**
- Annotated **pictures** can be attached (... “circles and arrows and a paragraph” ...)
- Results can be **emailed** to supervisor, H&S rep, (MOL?), ... anyone you have an email address for
- A tool to **facilitate the IRS process**

TOOL



JobAssess Tool

Accurately and efficiently capture the Physical, Sensory, Cognitive and Psychosocial demands of any job.

VIEW TOOL



This app has been designed to store the information that you enter for later retrieval in the form of completed assessments and reports.

If you would like to make use of this functionality, we recommend that you log into an account before accessing the JobAssess Tool.

If you choose not to log in, you can still navigate through the various pages of the JobAssess Tool but you will not be able to save your completed assessments or view any reports.

Register

Login

Continue without an account

Job Assess - Features and Workflow

- **Comprehensive Coverage:**
 - Physical, sensory, cognitive, and psychosocial demands.
- **Customizable:**
 - Select relevant demands for specific job assessments.

Measurements

Metric Imperial

* This sets the measurement type for this assessment. If this is changed at a later date, all measurements entered will be converted dynamically and some rounding up/down may occur.

What do you want to capture in this new assessment

All Demands Physical Demands Sensory Demands Cognitive Demands Psychosocial Factors

Note: Only those sections selected will be included in the screens provided.

SAVE & CONTINUE

Job Assess - Features and Workflow

- Structured process with 9 key sections
- Organized into essential areas for thorough analysis
- Can go back and forth between sections
- Save work and return as needed



JOB TASKS



ADMINISTRATIVE
CONSIDERATIONS



PPE



TOOLS,
EQUIPMENT,
MATERIALS



STRENGTH
DEMANDS



BODY POSTURE
FREQUENCY



SENSORY
DEMANDS



COGNITIVE
DEMANDS



PSYCHOSOCIAL
FACTORS

Job Assess - Features and Workflow

Red Flagging

- Flag icon for highlighting areas of concern



Additional Notes

- Comments, details, notes area available to help describe nuances of job

WORKLOAD

What is the most **physically challenging** part of the job?

E.g. Moving materials



When is the **highest** workload?

E.g. Early Morning, Late Afternoon



When is the **lowest** workload?

E.g. Noon, Early Afternoon



Is there a difference in workload between days/shifts?

Sometimes



depends on am



Is there variability in job tasks between individuals of the same job title?

Sometimes



If sometimes, p



Will all tasks be performed during observation and data collection?

No



If no, why not?



Additional Notes

LIFTING

Low Level Lift



Force Load Average

 Kg

Force Load Maximum

 Kg

Duration

Frequency (% of workday)

Efforts per Minute / Cycle

Height

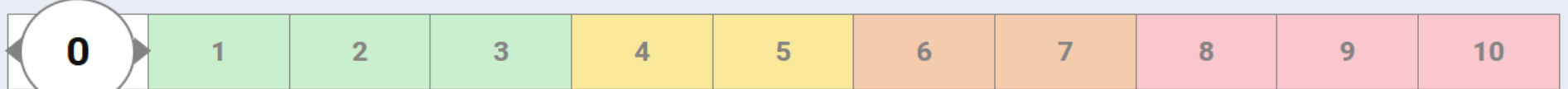
 m

per

Moving Distance

 m

Borg Scale



No Exertion

Notes / Comments

LIFTING

Low Level Lift

Waist Level Lift

Above Shoulder Lift

CARRYING

Front Carry

Side Carry (Right hand)

Side Carry (Left hand)










On Shoulder




PUSHING / PULLING




GRASPING / PINCHING

Job Assess - Features and Workflow

- **Final Report Generation:**
 - Download results for individual use or further analysis
 - Exportable to PDF
 - Exportable to CSV (excel) - compare results
- **Duplicate Existing JDAs:**
 - Use as a starting point for new analyses.
- **Access and Manage JDAs:**
 - View completed assessments and final reports.
 - Archive older JDAs for future reference

Hamilton Firedepartment		
Title	Date	Status
	MM DD YYYY	
Firefighter - Hamilton Fire department	05 24 2024	In Progress   
Firefighter - Hamilton Fire department	05 24 2024	Complete   
Firefighter - Hamilton Fire department	05 23 2024	Complete   

Ontario		
Title	Date	Status
	MM DD YYYY	
Correctional Officer - Ontario	05 16 2024	Complete   

OHCOW		
Title	Date	Status
	MM DD YYYY	
Ergo - OHCOW	05 16 2024	Complete   

RULA – Rapid Upper Limb Assessment

Screening method to evaluate trunk/neck/upper extremities MSD risk in single postures.

Important to identify riskier and prolonged postures. Use video and photo analysis.

Factors:

- Posture
- Force
- Repetition

Missing: Duration, recovery time, HAV, one sided

Score	Level of MSD Risk
1-2	negligible risk, no action required
3-4	low risk, change may be needed
5-6	medium risk, further investigation, change soon
6+	very high risk, implement change now

RULA Employee Assessment Worksheet

A. Arm and Wrist Analysis

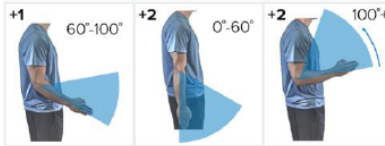
Step 1: Locate Upper Arm Position:



Step 1a: Adjust...
If shoulder is raised: +1
If upper arm is abducted: +1
If arm is supported or person is leaning: -1

 Upper Arm Score

Step 2: Locate Lower Arm Position:



Step 2a: Adjust...
If either arm is working across midline or out to side of body: Add +1

 Lower Arm Score

Step 3: Locate Wrist Position:



Step 3a: Adjust...
If wrist is bent from midline: Add +1

 Wrist Twist Score

Step 4: Wrist Twist:

If wrist is twisted in mid-range: +1
If wrist is at or near end of range: +2

 Wrist Score

Step 5: Look-up Posture Score in Table A:

Using values from steps 1-4 above, locate score in Table A

 Posture Score A

Step 6: Add Muscle Use Score

If posture mainly static (i.e. held > 1 minute),
Or if action repeated occurs 4X per minute: +1

 Muscle Use Score

Step 7: Add Force/Load Score

If load < .4.4 lbs. (intermittent): +0
If load 4.4 to 22 lbs. (intermittent): +1
If load 4.4 to 22 lbs. (static or repeated): +2
If more than 22 lbs. or repeated or shocks: +3

 Force / Load Score

Step 8: Find Row in Table C

Add values from steps 5-7 to obtain Wrist and Arm Score. Find row in Table C.

 Wrist & Arm Score

Task Name:

Date:

Scores

Table A		Wrist Score							
Upper Arm	Lower Arm	1		2		3		4	
		Wrist Twist	Wrist Twist	Wrist Twist	Wrist Twist	Wrist Twist	Wrist Twist	Wrist Twist	Wrist Twist
1	1	1	2	2	2	2	3	3	3
	2	2	2	2	2	3	3	3	3
	3	2	3	3	3	3	3	4	4
2	1	2	3	3	3	3	4	4	4
	2	2	3	3	3	3	4	4	4
	3	3	3	3	3	3	4	4	4
3	1	3	3	4	4	4	4	5	5
	2	3	4	4	4	4	4	5	5
	3	4	4	4	4	4	5	5	5
4	1	4	4	4	4	4	5	5	5
	2	4	4	4	4	4	5	5	5
	3	4	4	4	5	5	5	6	6
5	1	5	5	5	5	5	6	6	7
	2	5	6	6	6	6	7	7	7
	3	6	6	6	7	7	7	8	8
6	1	7	7	7	7	7	8	8	9
	2	8	8	8	8	8	9	9	9
	3	9	9	9	9	9	9	9	9

Table C		Neck, Trunk, Leg Score						
Wrist / Arm Score		1	2	3	4	5	6	7+
		1	1	2	3	3	4	5
2	2	2	3	4	4	5	5	
3	3	3	3	4	4	5	6	
4	4	3	3	3	4	5	6	
5	4	4	4	4	5	6	7	
6	4	4	4	5	6	6	7	
7	5	5	6	6	6	7	7	
8+	5	5	6	7	7	7	7	

Scoring (final score from Table C)
1-2 = acceptable posture
3-4 = further investigation, change may be needed
5-6 = further investigation, change soon
7 = investigate and implement change

RULA Score

B. Neck, Trunk and Leg Analysis

Step 9: Locate Neck Position:



Step 9a: Adjust...
If neck is twisted: +1
If neck is side bending: +1

 Neck Score

Step 10: Locate Trunk Position:



Step 10a: Adjust...
If trunk is twisted: +1
If trunk is side bending: +1

 Trunk Score

Step 11: Legs:

If legs and feet are supported: +1
If not: +2

 Leg Score

Neck Posture Score	Table B: Trunk Posture Score											
	1		2		3		4		5		6	
	Legs	Legs	Legs	Legs	Legs	Legs	Legs	Legs	Legs	Legs	Legs	
1	1	3	2	3	3	4	5	5	6	6	7	7
2	2	3	2	3	4	5	5	5	6	7	7	7
3	3	3	3	4	4	5	5	6	6	7	7	7
4	5	5	5	6	6	7	7	7	7	8	8	8
5	7	7	7	7	7	8	8	8	8	8	8	8
6	8	8	8	8	8	8	8	9	9	9	9	9

Step 12: Look-up Posture Score in Table B:

Using values from steps 9-11 above, locate score in Table B

 Posture B Score

Step 13: Add Muscle Use Score

If posture mainly static (i.e. held > 1 minute),
Or if action repeated occurs 4X per minute: +1

 Muscle Use Score

Step 14: Add Force/Load Score

If load < .4.4 lbs. (intermittent): +0
If load 4.4 to 22 lbs. (intermittent): +1
If load 4.4 to 22 lbs. (static or repeated): +2
If more than 22 lbs. or repeated or shocks: +3

 Force / Load Score

Step 15: Find Column in Table C

Add values from steps 12-14 to obtain Neck, Trunk and Leg Score. Find Column in Table C.

 Neck, Trunk, Leg Score

based on RULA: a survey method for the investigation of work-related upper limb disorders, McAtamney & Corlett, Applied Ergonomics 1993, 24(2), 91-99

REBA - Rapid Entire Body Assessment

Screening method for postural analysis

Important to identify riskier and prolonged postures. Use video and photo analysis.

Factors:

- Posture
- Force
- Repetition
- Coupling

Missing: Duration, recovery time, HAV, one sided

Score	Level of MSD Risk
1	negligible risk, no action required
2-3	low risk, change may be needed
4-7	medium risk, further investigation, change soon
8-10	high risk, investigate and implement change
11+	very high risk, implement change

REBA Employee Assessment Worksheet

Task Name:

Date:

A. Neck, Trunk and Leg Analysis

Step 1: Locate Neck Position



Step 1a: Adjust...
If neck is twisted: +1
If neck is side bending: +1

Neck Score

Step 2: Locate Trunk Position



Step 2a: Adjust...
If trunk is twisted: +1
If trunk is side bending: +1

Trunk Score

Step 3: Legs



Adjust:

Leg Score

Step 4: Look-up Posture Score in Table A

Using values from steps 1-3 above, locate score in Table A

Posture Score A

Step 5: Add Force/Load Score

If load < 11 lbs.: +0
If load 11 to 22 lbs.: +1
If load > 22 lbs.: +2

Adjust: If shock or rapid build up of force: add +1

Force / Load Score

Step 6: Score A, Find Row in Table C

Add values from steps 4 & 5 to obtain Score A. Find Row in Table C.

Score A

Scoring

1 = Negligible Risk
2-3 = Low Risk. Change may be needed.
4-7 = Medium Risk. Further Investigate. Change Soon.
8-10 = High Risk. Investigate and Implement Change
11+ = Very High Risk. Implement Change

Scores

Table A	Neck											
	1				2				3			
Legs	1	2	3	4	1	2	3	4	1	2	3	4
Trunk	1	2	3	4	1	2	3	4	3	3	5	6
Posture	2	2	3	4	5	3	4	5	6	4	5	6
Score	3	2	4	5	6	4	5	6	7	5	6	7
	4	3	5	6	7	5	6	7	8	6	7	8
	5	4	6	7	8	6	7	8	9	7	8	9

Table B	Lower Arm						
	1			2			
Wrist	1	2	3	1	2	3	
Upper Arm Score	1	1	2	2	1	2	3
	2	1	2	3	2	3	4
	3	3	4	5	4	5	5
	4	4	5	5	5	6	7
	5	6	7	8	7	8	8
	6	7	8	8	8	9	9

Score A	Table C											
	Score B											
1	1	1	1	2	3	3	4	5	6	7	7	7
2	1	2	2	3	4	4	5	6	6	7	7	8
3	2	3	3	3	4	5	6	7	7	8	8	8
4	3	4	4	4	5	6	7	8	8	9	9	9
5	4	4	4	5	6	7	8	8	9	9	9	9
6	6	6	6	7	8	8	9	9	10	10	10	10
7	7	7	7	8	9	9	9	10	10	11	11	11
8	8	8	8	9	10	10	10	10	10	11	11	11
9	9	9	9	10	10	10	11	11	11	12	12	12
10	10	10	10	11	11	11	12	12	12	12	12	12
11	11	11	11	12	12	12	12	12	12	12	12	12
12	12	12	12	12	12	12	12	12	12	12	12	12

Table C Score + Activity Score = REBA Score

B. Arm and Wrist Analysis

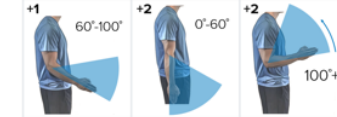
Step 7: Locate Upper Arm Position:



Step 7a: Adjust...
If shoulder is raised: +1
If upper arm is abducted: +1
If arm is supported or person is leaning: -1

Upper Arm Score

Step 8: Locate Lower Arm Position:



Lower Arm Score

Step 9: Locate Wrist Position:



Wrist Score

Step 9a: Adjust...
If wrist is bent from midline or twisted: Add +1

Step 10: Look-up Posture Score in Table B

Using values from steps 7-9 above, locate score in Table B

Posture Score B

Step 11: Add Coupling Score

Well fitting Handle and mid range power grip, **good: +0**
Acceptable but not ideal hand hold or coupling acceptable with another body part, **fair: +1**
Hand hold not acceptable but possible, **poor: +2**
No handles, awkward, unsafe with any body part, **Unacceptable: +3**

Coupling Score

Step 12: Score B, Find Column in Table C

Add values from steps 10 & 11 to obtain Score B. Find column in Table C and match with Score A in row from step 6 to obtain Table C Score.

Score B

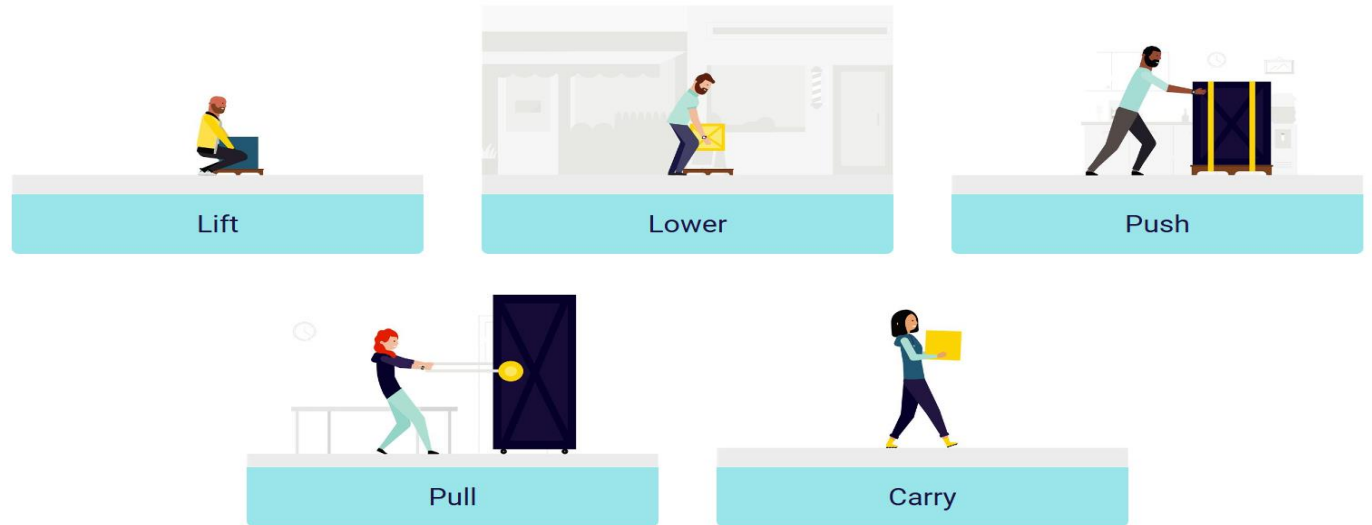
Step 13: Activity Score

+1 1 or more body parts are held for longer than 1 minute (static)
+1 Repeated small range actions (more than 4x per minute)
+1 Action causes rapid large range changes in postures or unstable base

Original Worksheet Developed by Dr. Alan Hedge. Based on Technical note: Rapid Entire Body Assessment (REBA), Hignett, McAtamney, Applied Ergonomics 31 (2000) 201-205

Manual Materials Handling

Tasks



These online "Liberty Mutual Manual Materials Handling Population Percentiles" are based on the Liberty Mutual Manual Materials Handling Equations published by [Potvin, et al., 2021](#). This manual material handling analysis online tool provides both the male and female population percentages capable of performing manual material handling tasks without perceived overexertion. The user is strongly advised to use the female population percentiles for design purposes (see "[Interpreting Results](#)"). The results can be used to perform ergonomic assessments of lifting, lowering, pushing, pulling, and carrying tasks with the primary goal of supporting ergonomic design interventions.

Liberty Mutual Tables

www.libertymmhtables.libertymutual.com

Provides both the male and female population percentages capable of performing manual material handling tasks without perceived overexertion

Liberty Mutual Tables

Tasks should **not** be evaluated based solely on population percentages. Other important considerations are:

- **Injuries**
 - **Bending**
 - **Twisting**
 - **Reaching**
 - **One-Handed Lifts**
 - **Hand-Holds**
- **Do not use** this online tool to determine whether male or female workers can perform certain jobs and then place workers accordingly
 - **Do use** this online tool for designing manual handling jobs with physical requirements such that as many workers as possible can perform them without risk of injury

libertymmhtables.libertymutual.com/cautions/

Sample Job design: Is this job safe?

Task Type
Lift ▾

System of Units(SI)
Imperial Units ▾

Hand Coupling
 Good
 Fair
 Poor

Frequency **Lifts / Minute** ▾
5

Object Weight (lb)
30

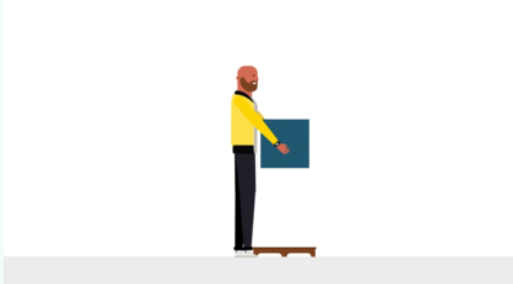
Start Hand Height (in)
12

End Hand Height (in)
60

Start Hand Distance (in)
12

End Hand Distance (in)
20

Calculate



Population Percentage	
MALE:	71%
FEMALE:	<1%

www.libertymmhtables.libertymutual.com

Summary

- Intro to MSDs associated with MMH:
 - Commonly injured areas in MMH
 - Stages of MSD development
- Recognizing MSD hazards
 - Risk factors for MSDs
 - Methods for controlling risk factors
- Manual materials handling
 - Methods for safe lifting, carrying, pushing and pulling
- Assessing risk
 - Levels of hazard identification
 - Methods of assessment (body mapping, surveys, checklists, tools and apps)

Questions?

Contact OHCOW

Phone toll free: 1-877-0336

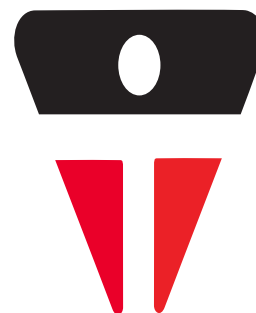
Email: ask@ohcow.on.ca



Connect with OHCOW on social media



Dstephenson@ohcow.on.ca



OHCOW

Occupational Health Clinics
for Ontario Workers Inc.

Centres de santé des
travailleurs (ses) de l'Ontario Inc.